

NanoElectronics and Photonics Forum™ Roadmap of Convergent Development and Synergistic Opportunity

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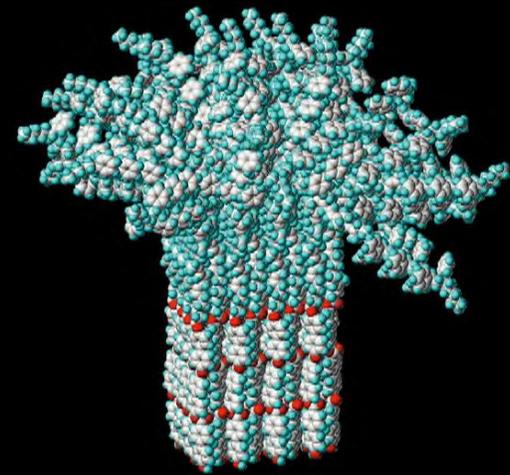
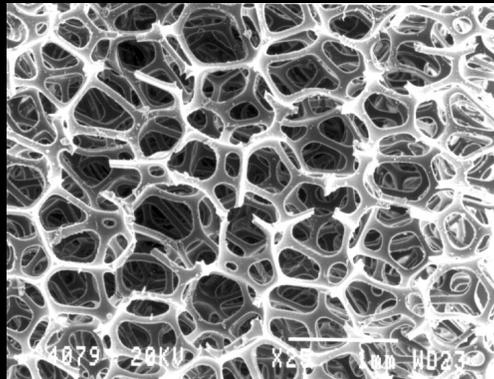
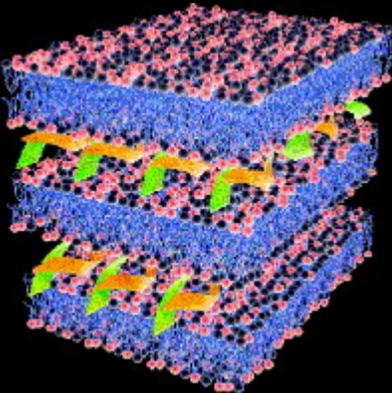
4/23/2010



NanoElectronics and Photonics Forum™

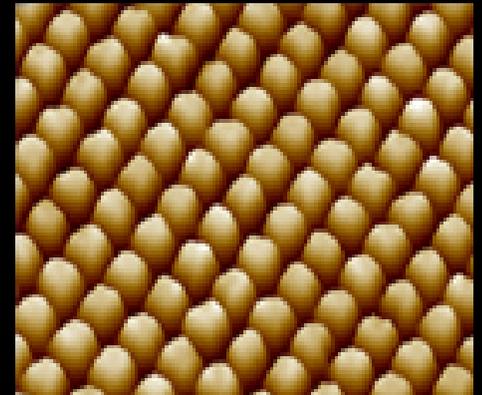
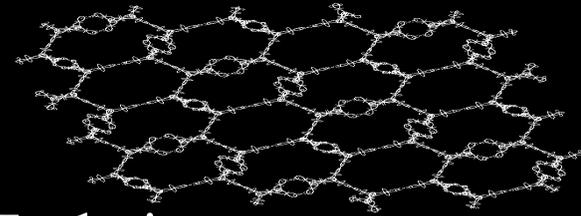
Mission

- Our mission is to provide our members and sponsors with a key competitive advantage in the next industrial revolution spawned by the convergence of interrelated domains of applied nanotechnology in electronics and photonics.
- Through our forums you will be able to participate in information exchange and networking activities & accelerate your learning and connections in the nano Electronics & Photonics arena



Primary Areas of Interest

- Molecular Switches, Gates, Sensors
- Nanowires and Interconnect Systems
- Nanobiological & Self-Assembling Materials, Techniques and Processes
- Memory and Reconfigurable Architectures
- Electro-Optical Materials and Nanostructures
- Bandgap, Nonlinear, & Other Photonic Systems
- Quantum Devices & Spintronics
- Nanostructured materials with Novel Photonic and / or Electronic Properties
- Nanoprinting, Imprinting, "Soft" Lithography, & Molecular Deposition



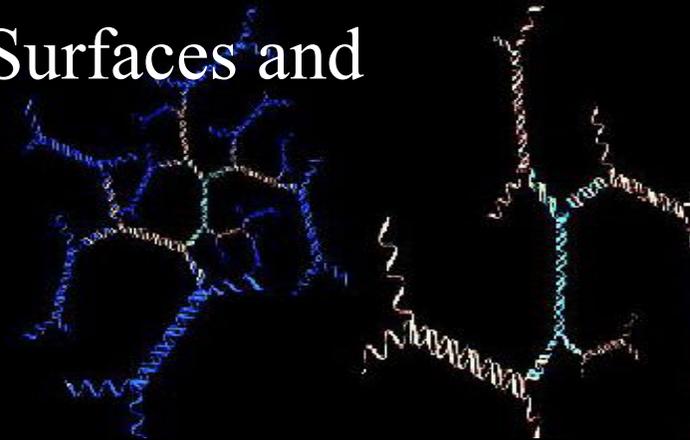
Important Key Features of Nanotechnology in Electronics and Photonics

- It is not necessarily about nano-widgets or “little things”
- It consists of an ever expanding collection of interrelated manufacturing modalities that operate with the controlled manipulation and patterning of atoms and molecules.
- It is the gateway to an evolving industrial infrastructure
- Self assembling and self organizing material systems enable de-dentralized, granular, **Just As Needed** manufacturing modalities
- Nanotechnology is a fundamental enabling technology domain **which allows for the manufacture of materials and products not viable or possible by other means**



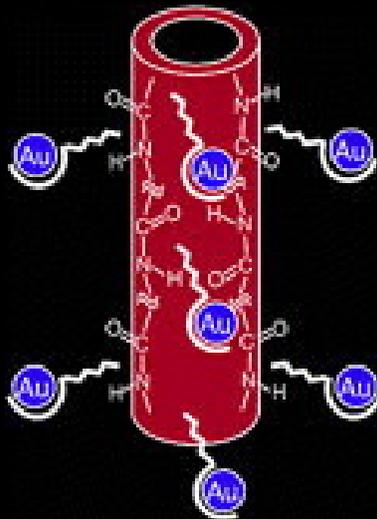
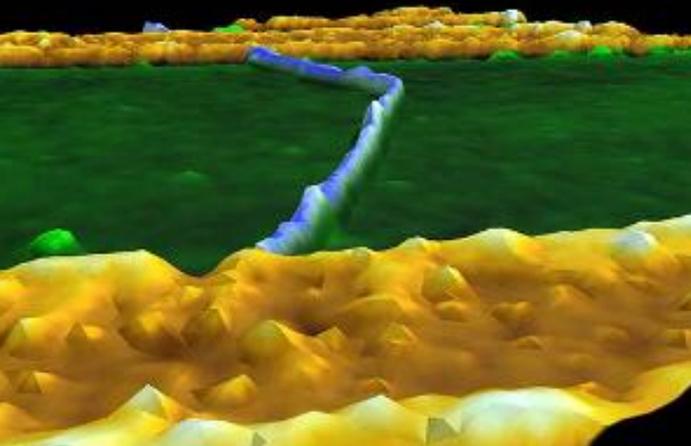
Example Enabling Development Paths

- Enhance “Friendliness” to Novel Materials in “Traditional” Micro-litho Fab Facilities
- Not Necessarily Top / Down vs. Bottom / Up
- Integrated Biological and Non-Biological NanoStructures
- Supra-molecular Synthesis
- Integrated / Inter-related Techniques for Patterning Matter
- Chemical Handles for Attachment to Surfaces and
- Utilizing Biology as a Foundry



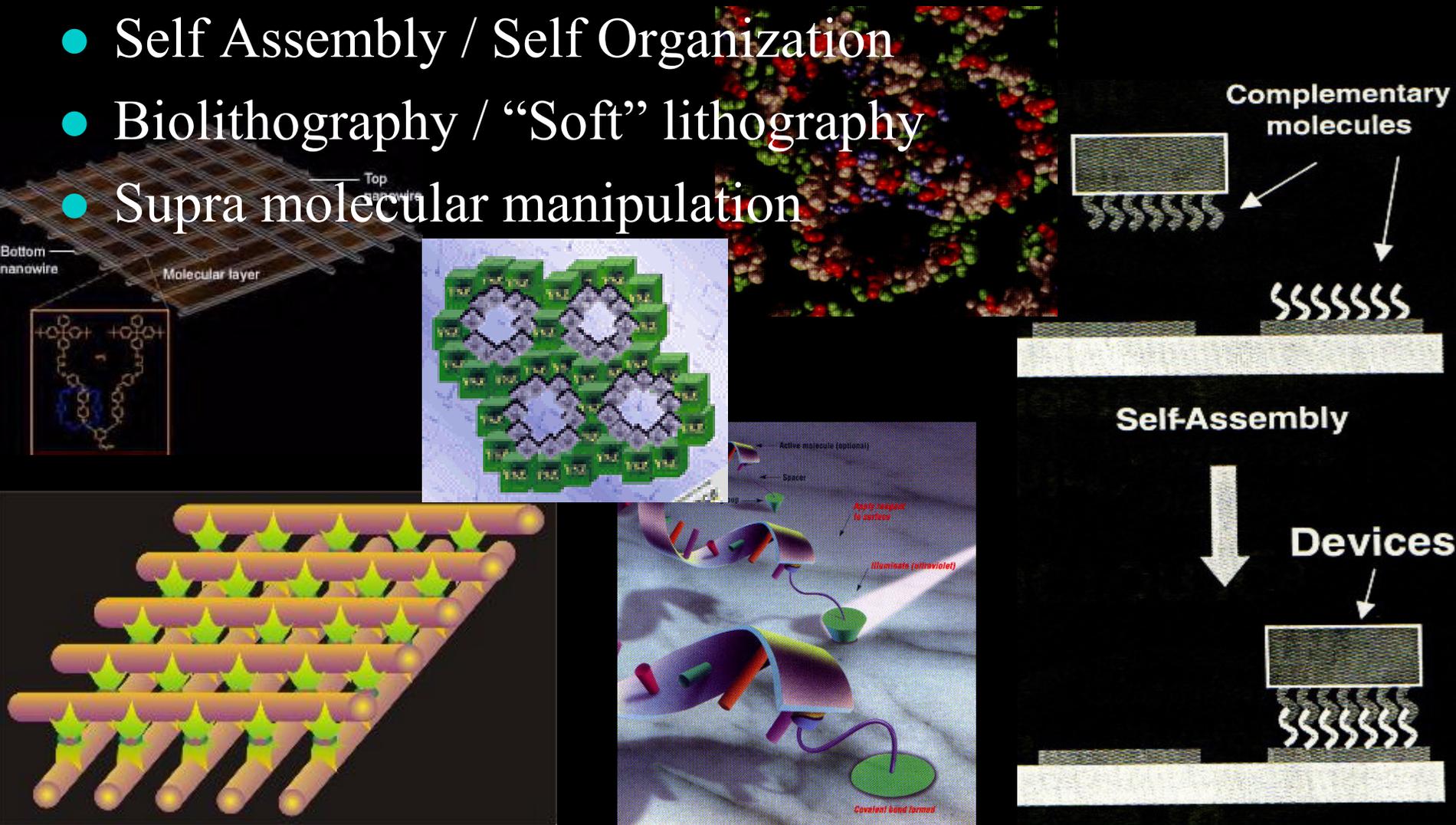
The Emergent NanoEconomy

- Moore's 1st Law is Not Relevant, Moore's 2nd Law is
- Economies of Scale, New Value Chain Models
- Systems Approach to an Emergent Industrial Infrastructure
- Enabling Access to New Markets that Could Not Exist Without Nanotechnology



The goal is not just “little things”, but system integration

- Self Assembly / Self Organization
- Biolithography / “Soft” lithography
- Supra molecular manipulation



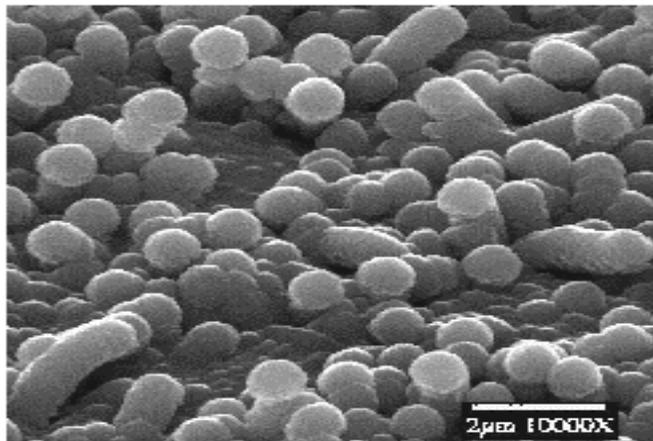
Self Assembly as a Foundry Process

Self-assembly is the most practical and realizable approach to fabricate arrays of nanodevices with the sub-100nm size features in short-term (the conventional lithographic methods of microsystem processing offer very limited control over the fabrication on the sub-100 nm scale)

Spontaneous self-assembly



This approach relies on structural disorder at the interface between the two materials with different physical properties (heteroepitaxy, fluctuations of the dopant concentration, etc.)



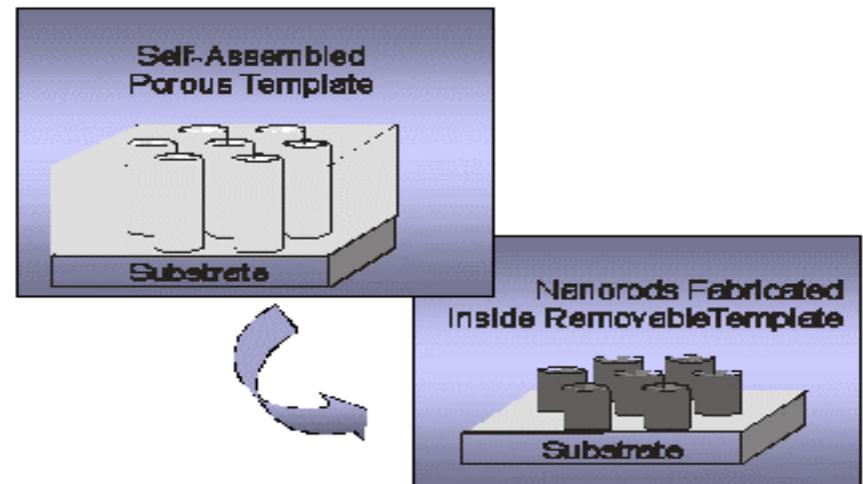
Self-assembled Si nanowires grown by magnetron sputtering

(E.A. Gulians and W.A. Anderson, "A Novel Method of Structure Control in Si Thin Film Technology", 197th Meeting of The Electrochemical Society Toronto, ON, May 2000)

Controllable self-assembly

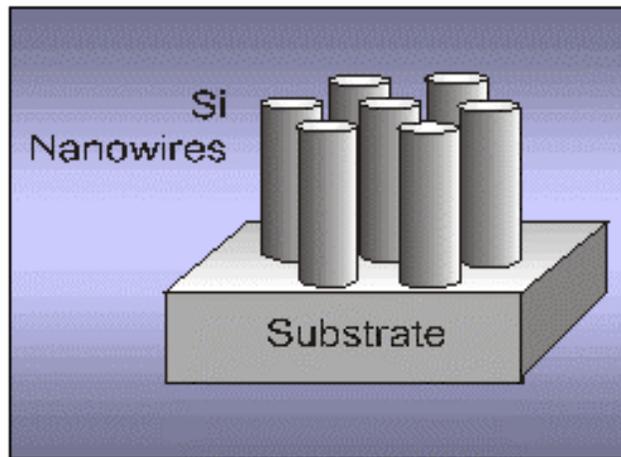


Involves self-assembly of the tools for fabrication of nanostructures and nanodevices, such as masks or templates.

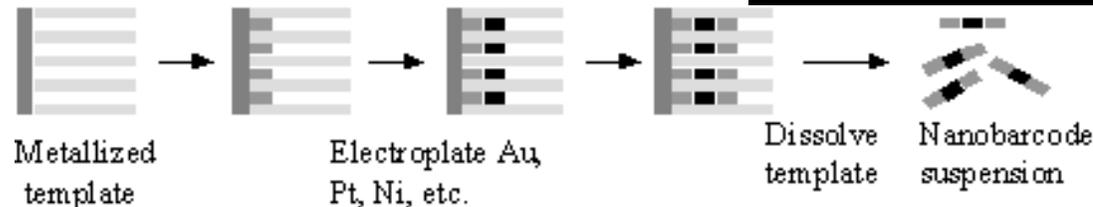
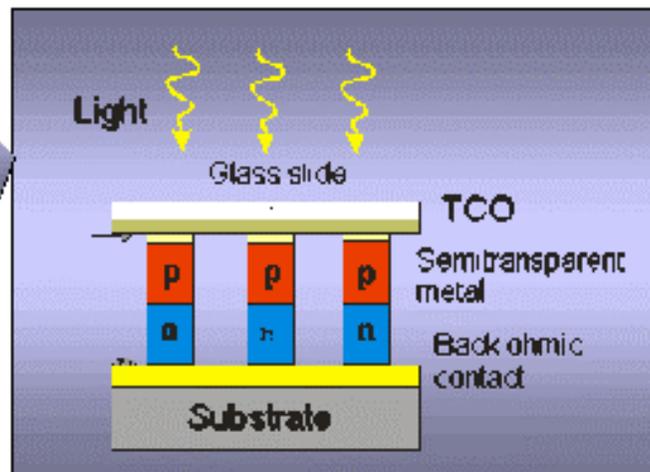


Periodic Nanostructures

Some of the potential applications of periodic nanostructures are:

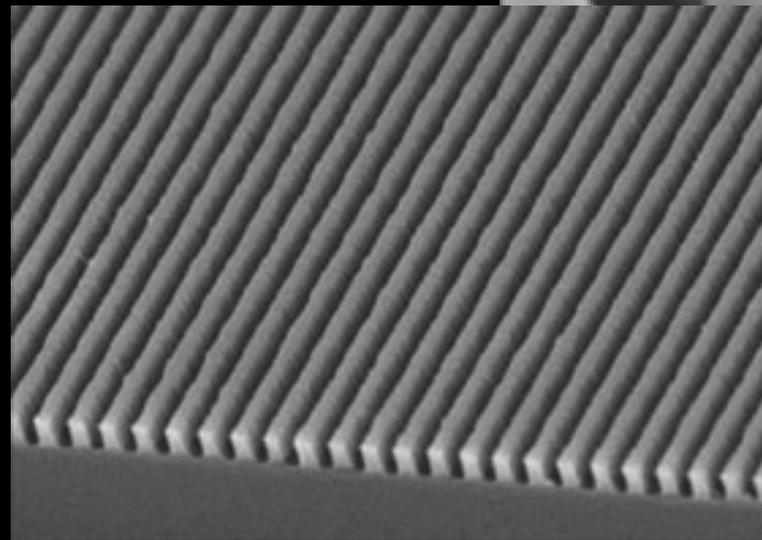
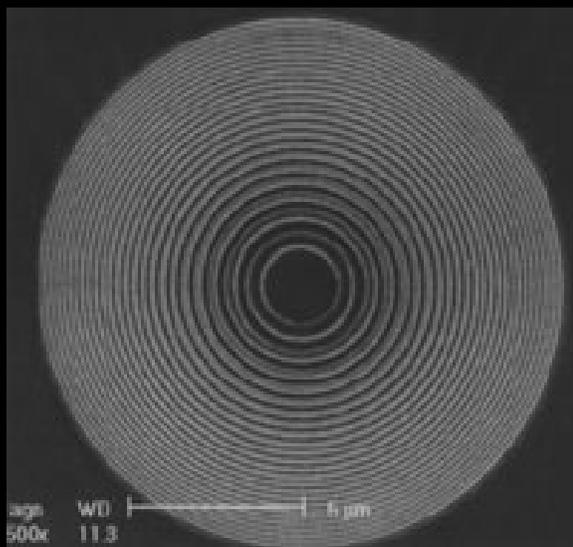
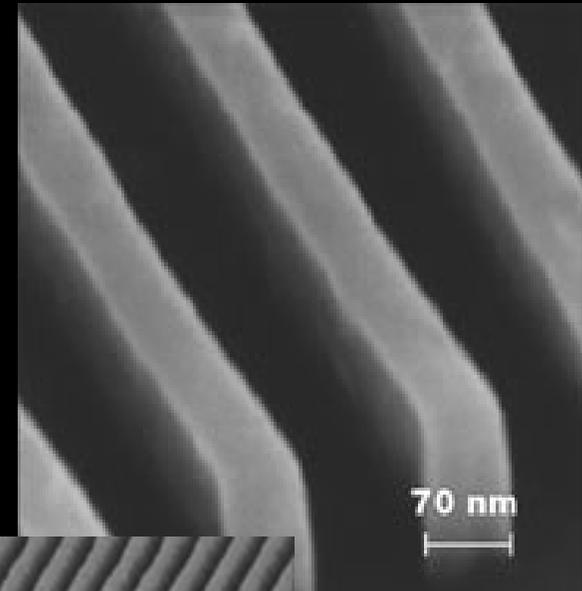


- Quantum effect dots
- Resonant tunneling diodes
- Single-domain/bit magnetic storage media
- Single electron transistors (SETs)
- Light-emitting diodes (LEDs)
- Photodetectors
- Quantum well optoelectronic devices
- Quantum cellular automata
- High-density memory



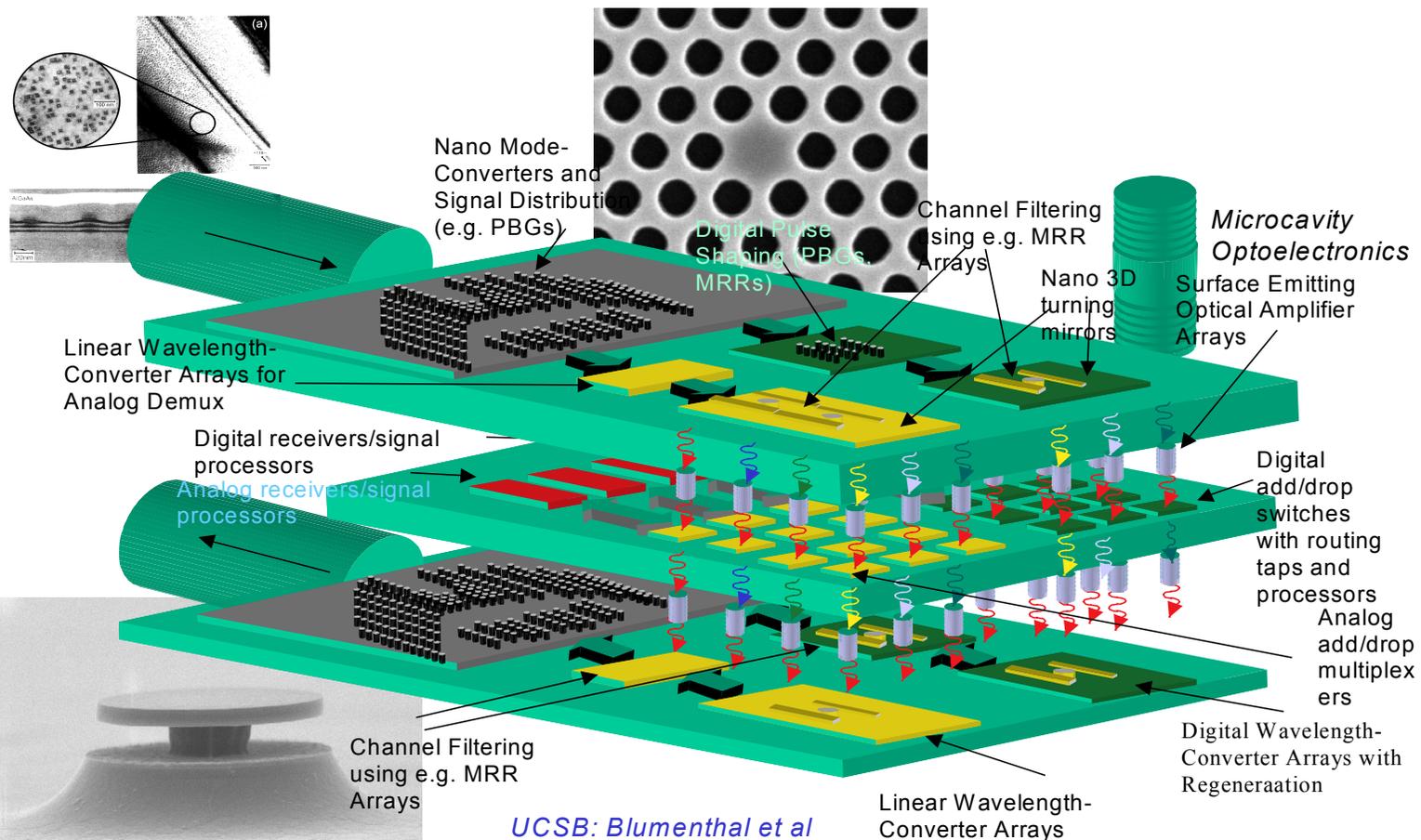
Schematic of a Si photodetector array fabricated on periodic Si nanowires

NanoImprinting Foundry Processes in Photonics, Electronics, Fluidics – Integrated Systems



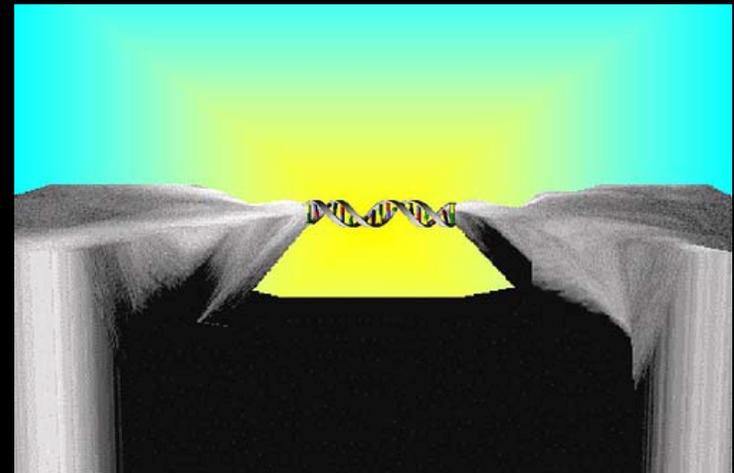
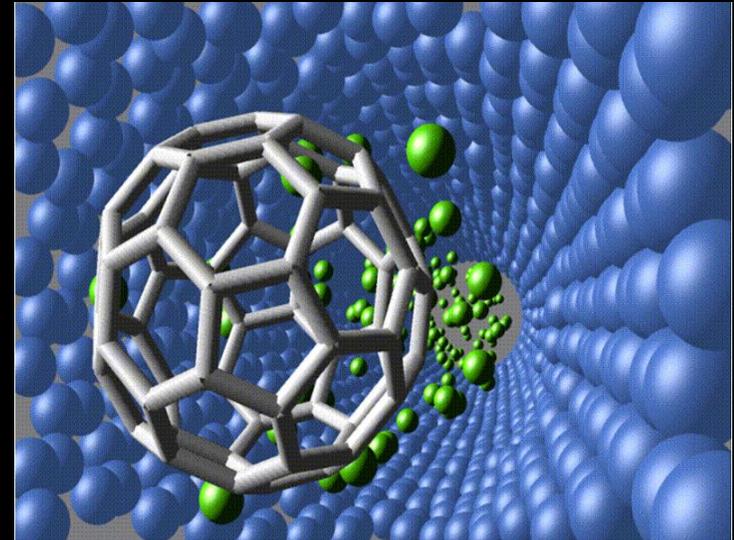
Nanotechnology Value Proposition - Integration is the Key

Integrated NanoPhotonics Systems



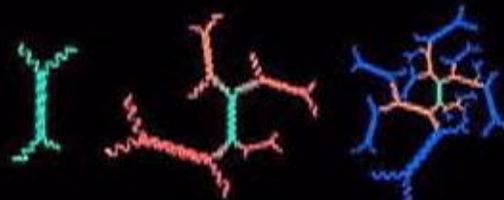
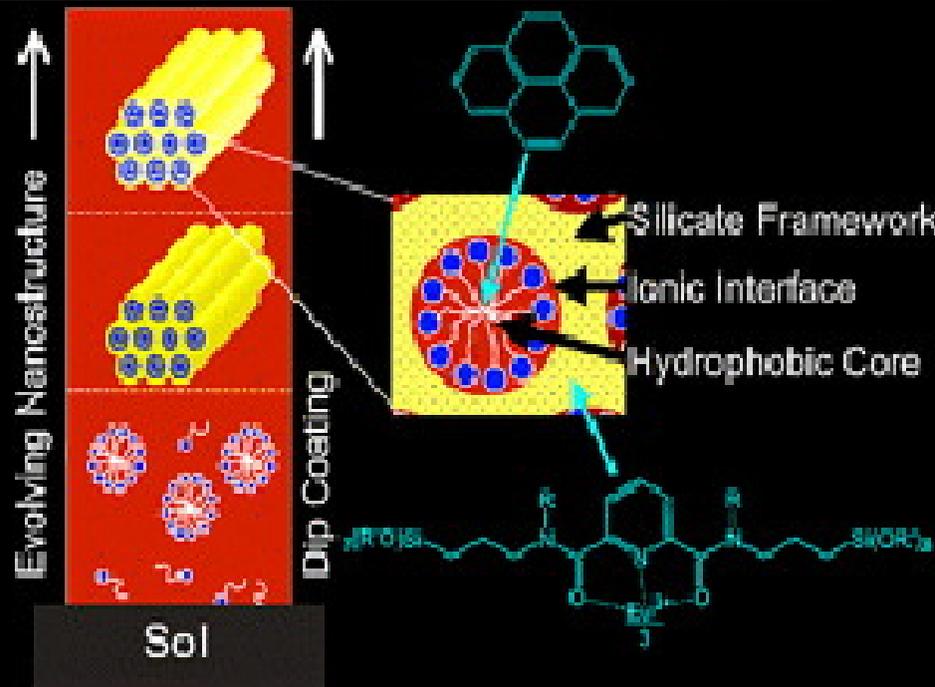
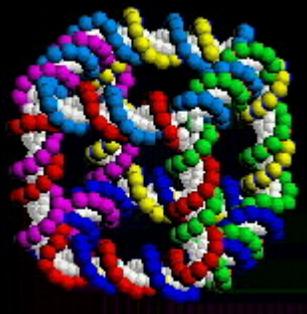
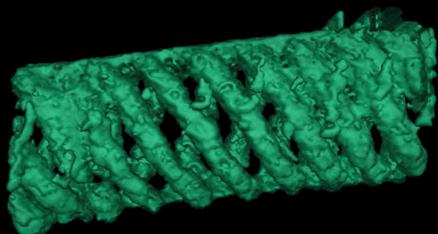
Nano Electronic and Photonic Industrial Development Domains

- Tools
- Devices
- Processes
- Infrastructure

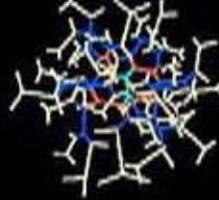


Molecules as Tools – Not Just Endproducts

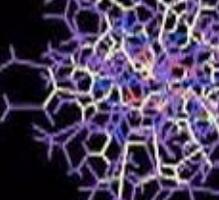
- Nanotubes - carbon, polymer, protein, etc.
- Structural proteomics
- Dendrimers
- Organometallics



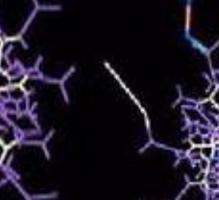
0 layer



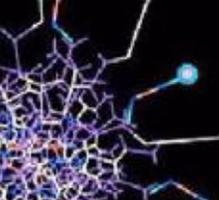
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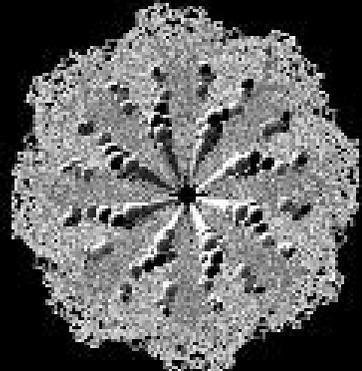
2 layer



3 layer



4 layer



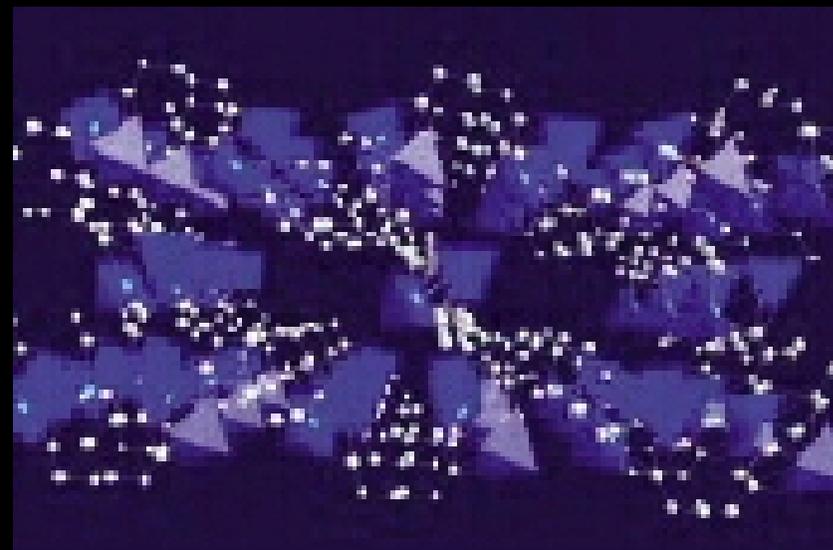
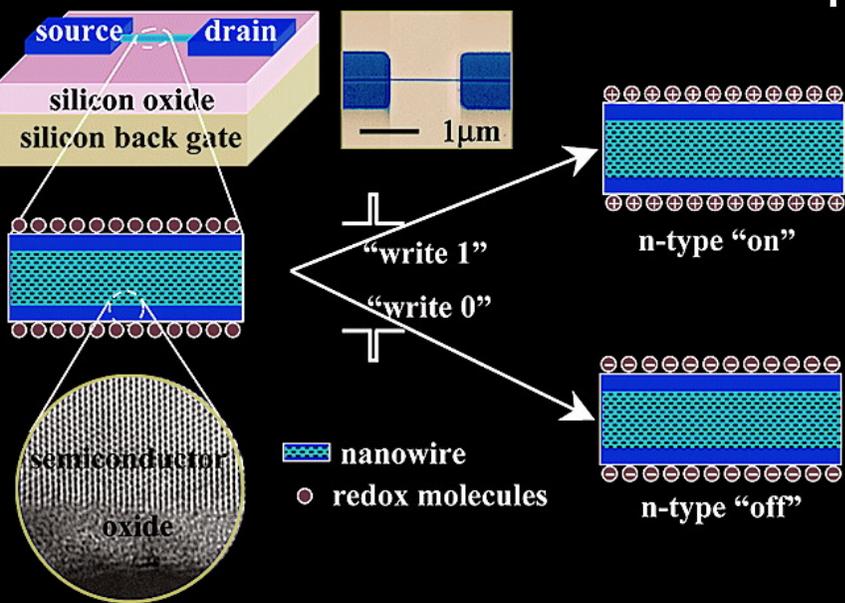
5 layer

Key Industrial Infrastructure Development Indicators

- Diverse Methods for Patterning Matter
- Conjunction of Hard and Soft Matter
- Implementation of “Bioconjugates” as an Assembly System
- Whitney’s Interchangable Parts Paradigm Applied to Materials Creation
- Merging of Materials, Devices, Circuits

Integrating Current Technology and Fabrication Infrastructure Commitments with Emergent Nanofoundry Capacity

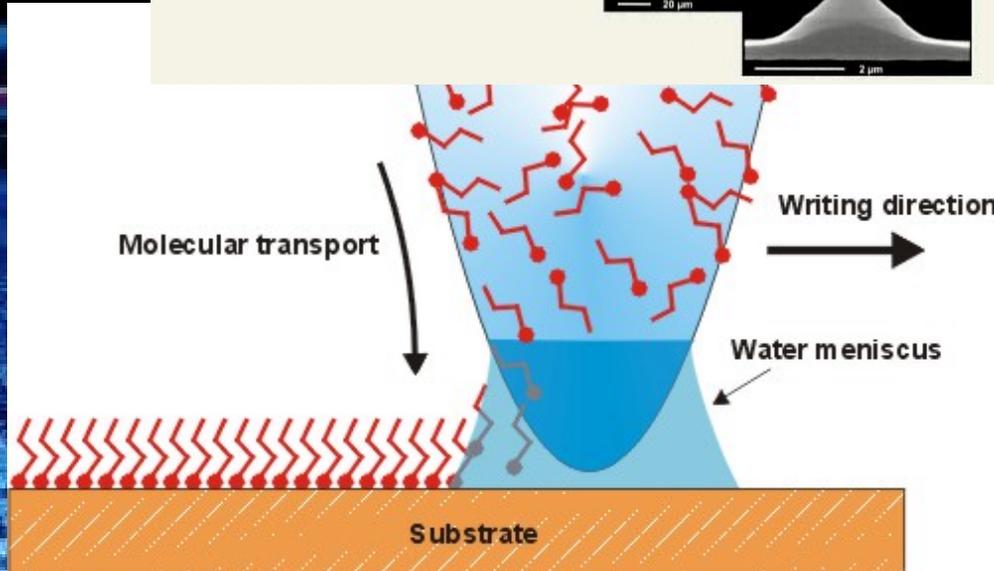
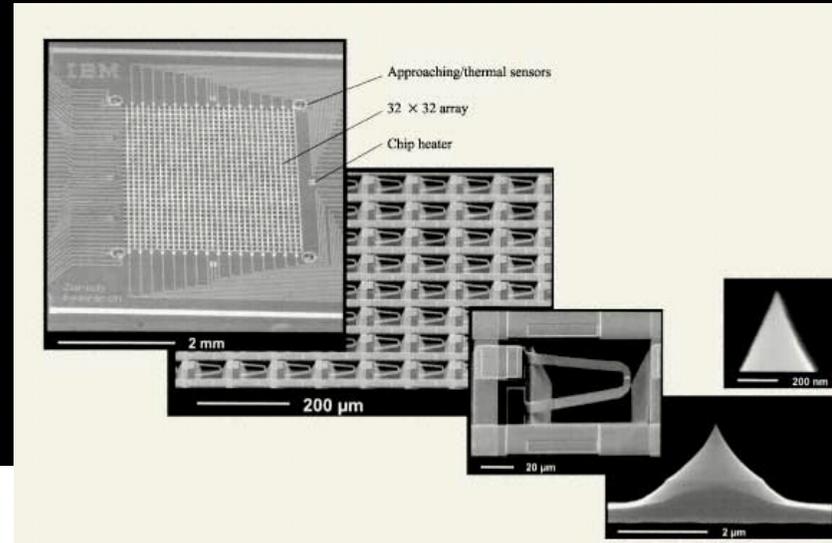
- Microscale top down silicon becomes the “circuit board” for bottom up nanostructured systems
- Integrated “operational ecologies” of fluidics, optics, mechanical, electrical, chemical modalities
- Transition from 2D platforms to 3D manifolds



Value Proposition is in Synergistic Opportunity

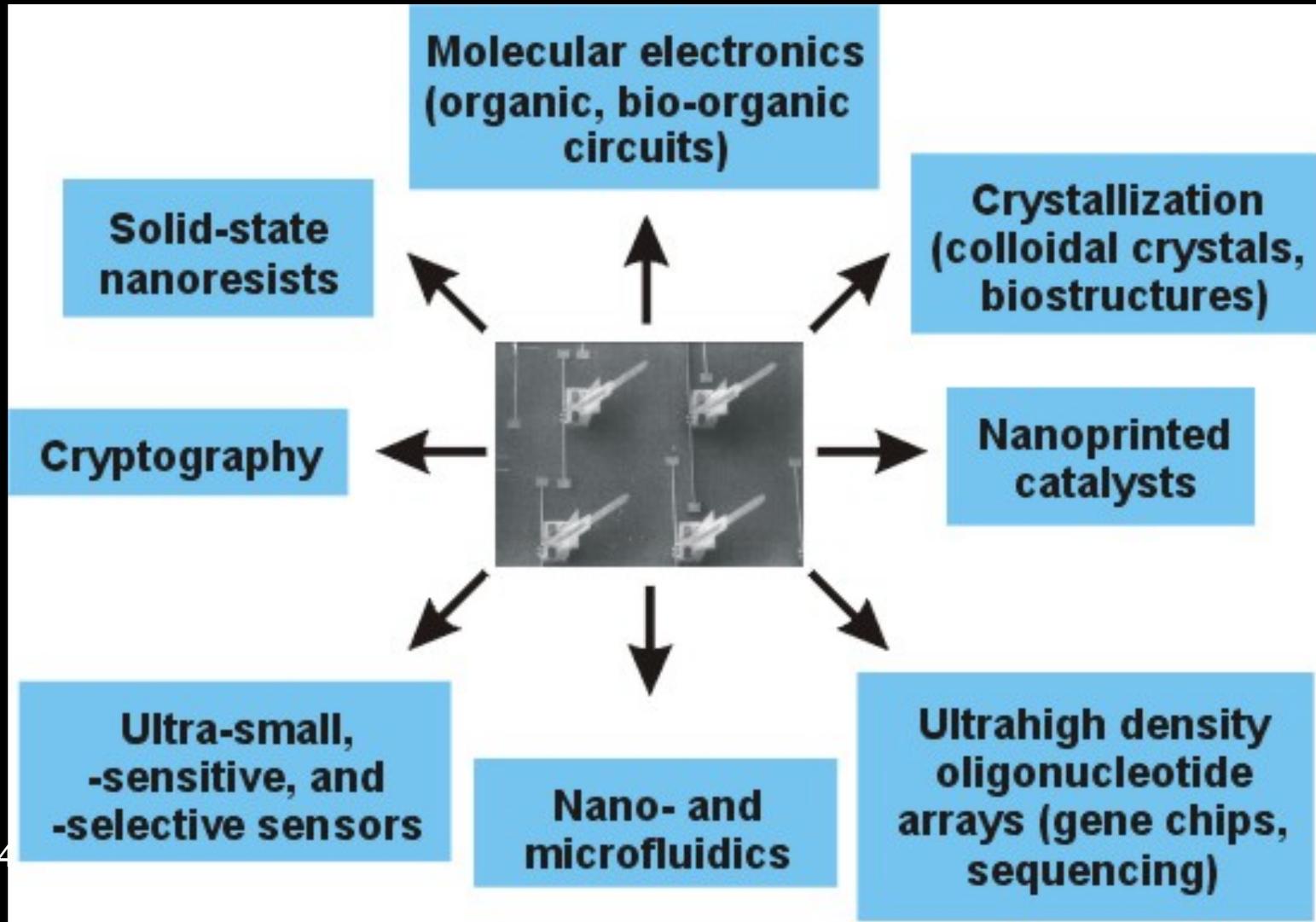
Example - AFM arrays

- Enabling platform for data storage
- Massively parallel molecular deposition



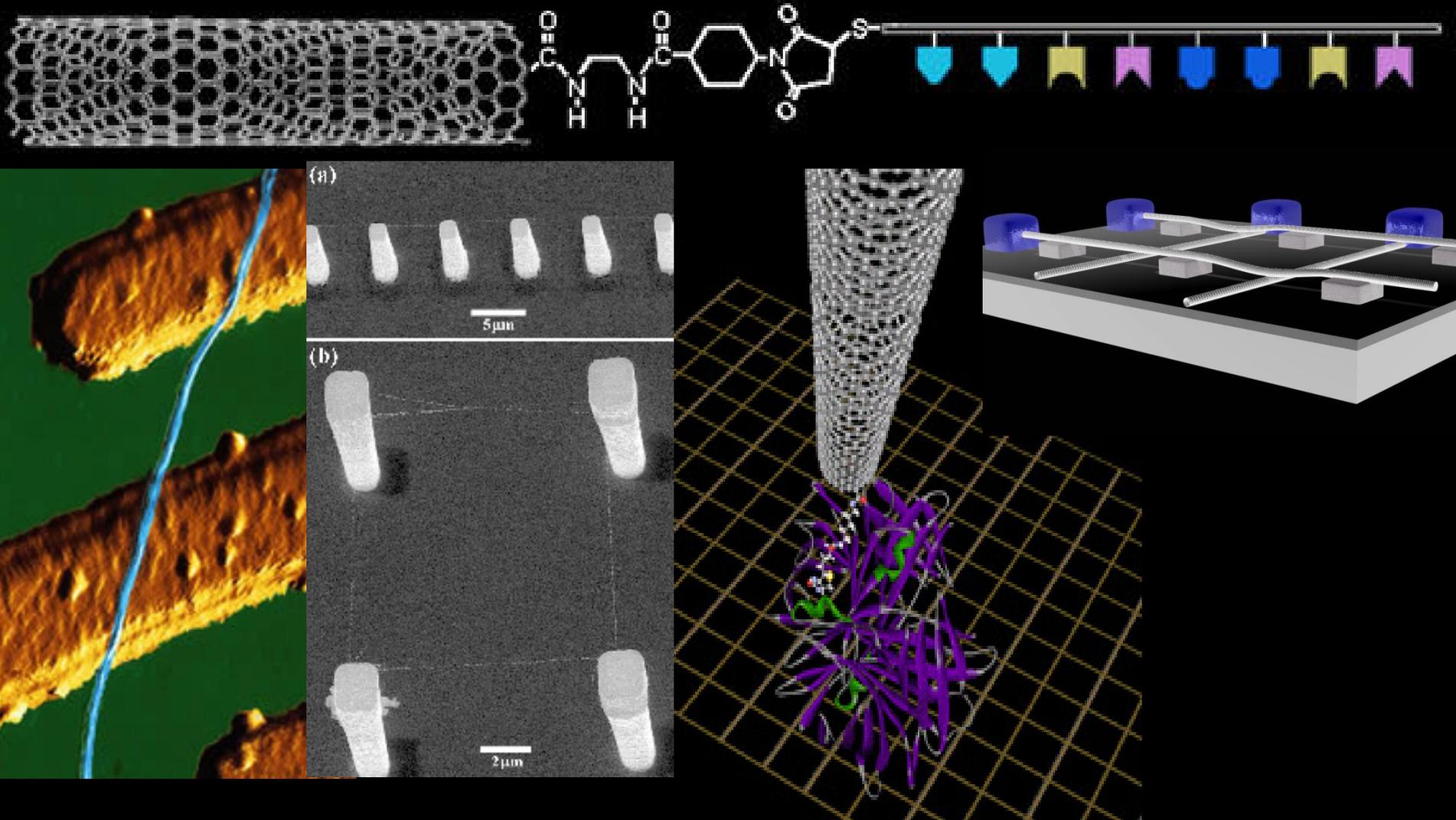
Value Proposition is in Synergistic Opportunity

Example - AFM arrays



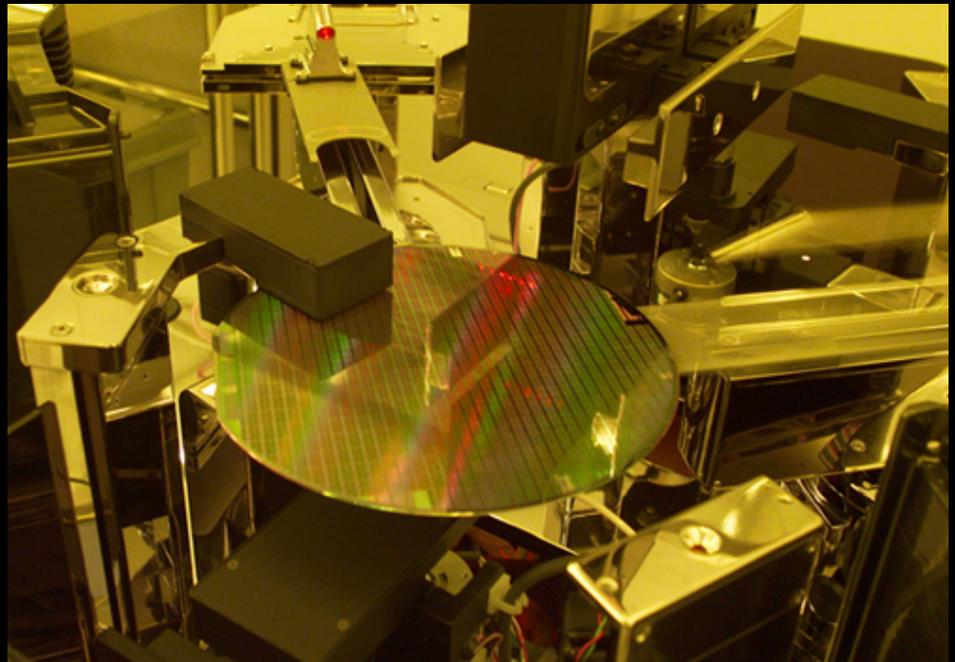
Value Proposition is in Synergistic Opportunity

Example – Carbon Nanotubes



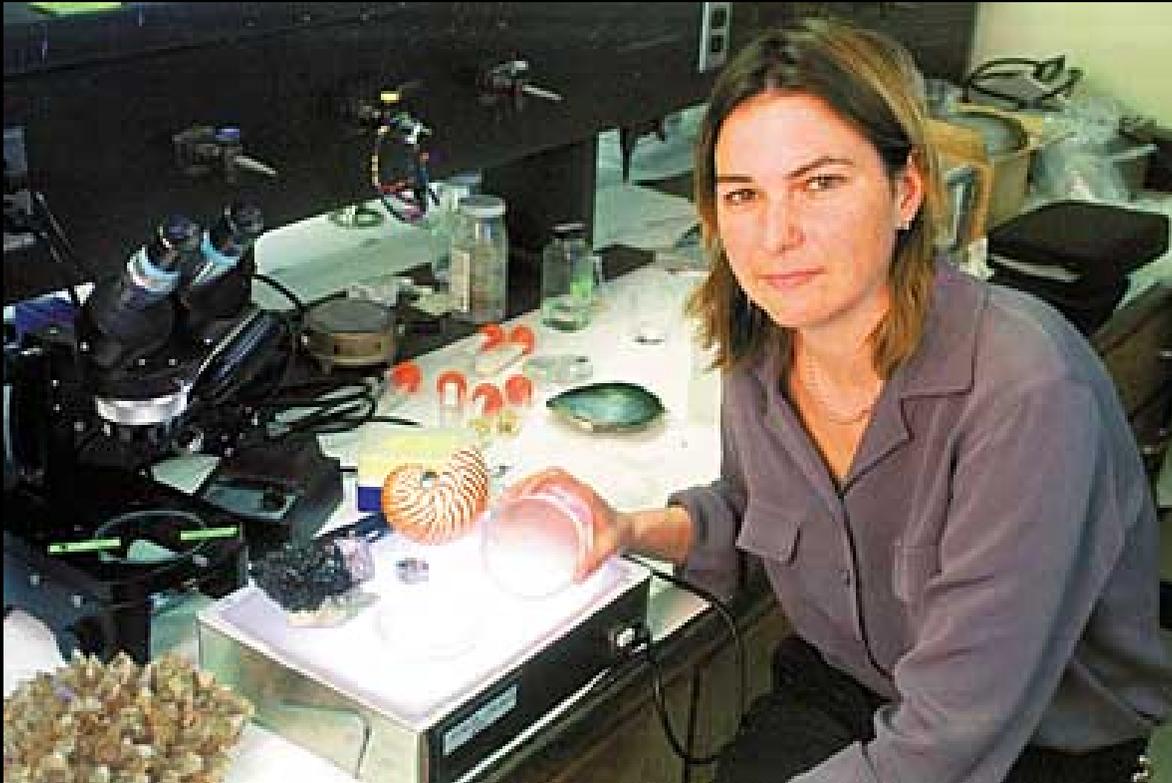
Define Foundry - Current

- Monolithic, Centralized
- Volume Dependant Amortization
- Rigid Fabrication Parameters
- Highly confined range of materials

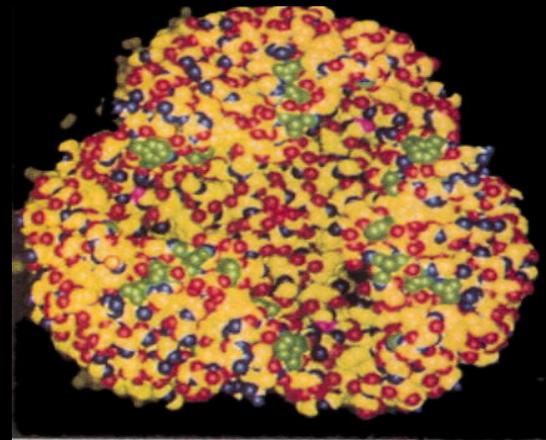
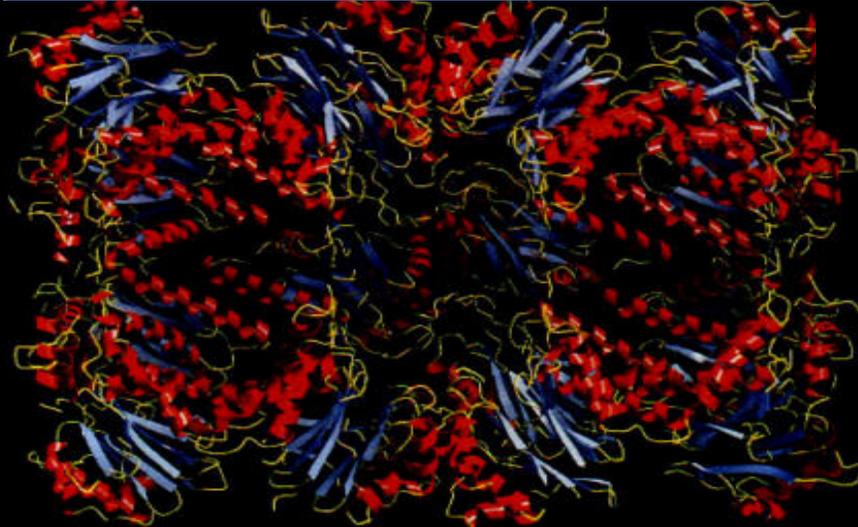
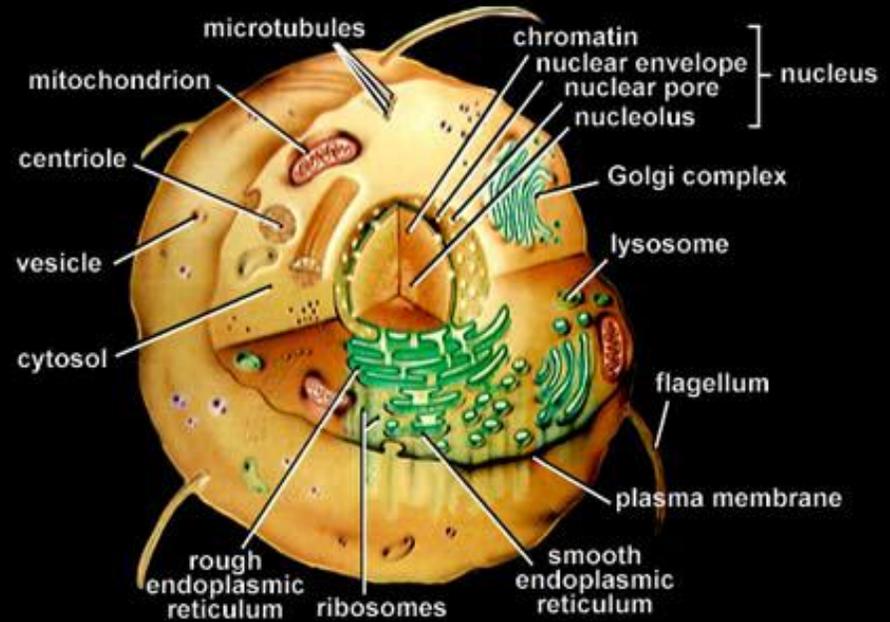
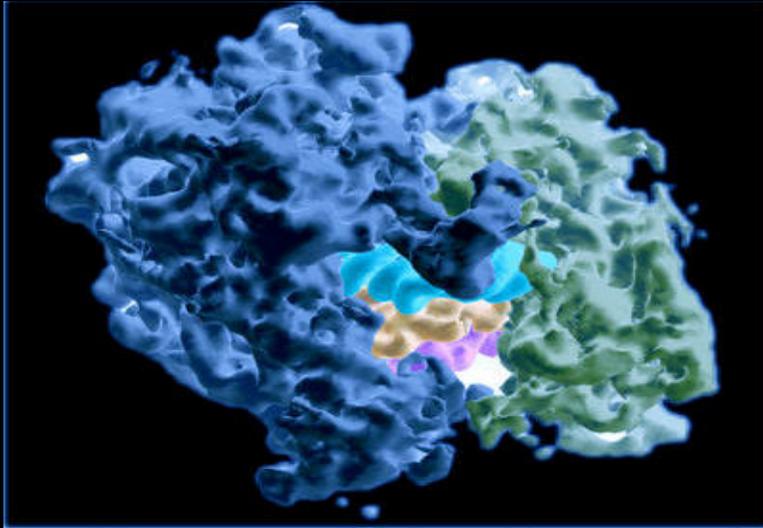


Define Foundry - Future

- Extremely diverse range of materials
- Highly adaptive, polymorphic
- Just as Needed Fabrication



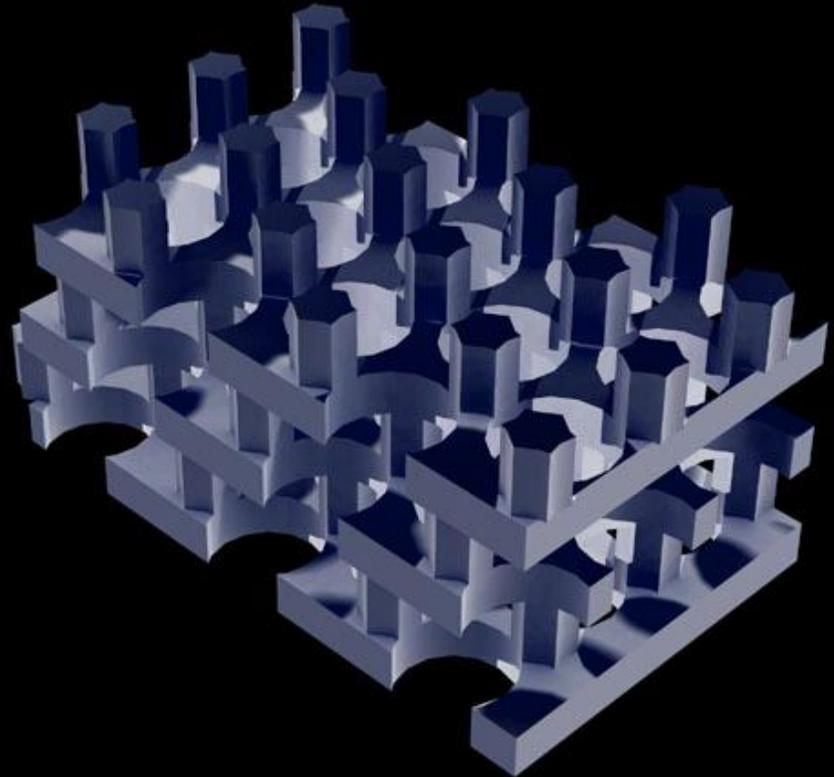
Nature's Nanofoundries



Value Proposition is in Synergistic Opportunity

Integrated Nanophotonics

- *Nature's Nanofoundry* vs. mechano-chemistry, nanolithography, directed self-assembly



Define Foundry - Future

Using Nature's Tools to Synthesize Nanoelectronic Materials

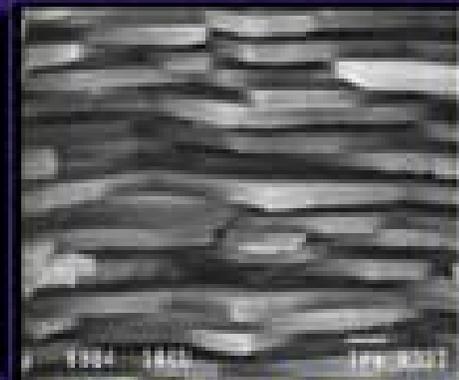
Natural
Biological
Materials

- Self Assembly
- Recognition
- Nanoscale
- Self Correcting

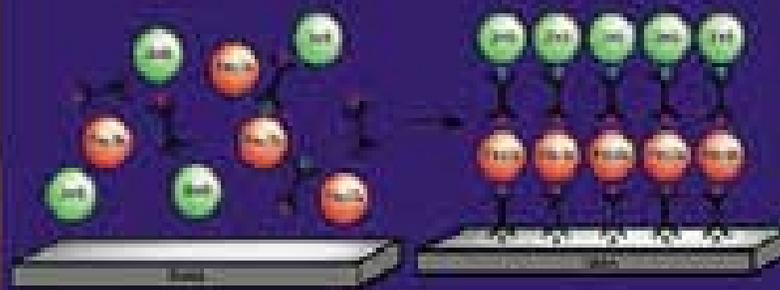
Bio-mediated
Synthetic
Materials &
Devices



Abalone Shell CaCO_3 Protein Composite



Electron micrograph (20,000X)
Protein Controlled Nanostructure

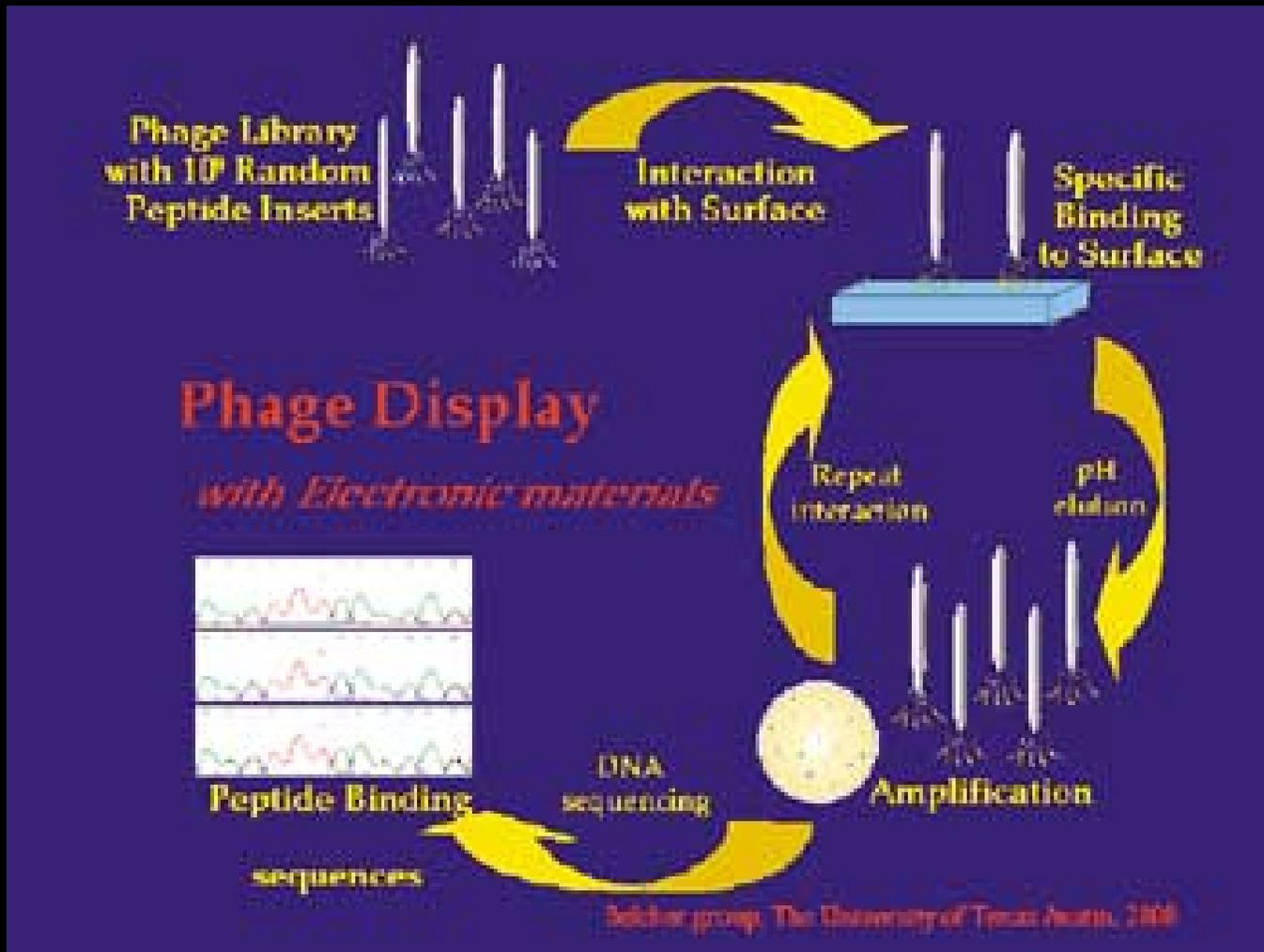


Protein Assisted Magneto-electronic
Heterostructure Assembly

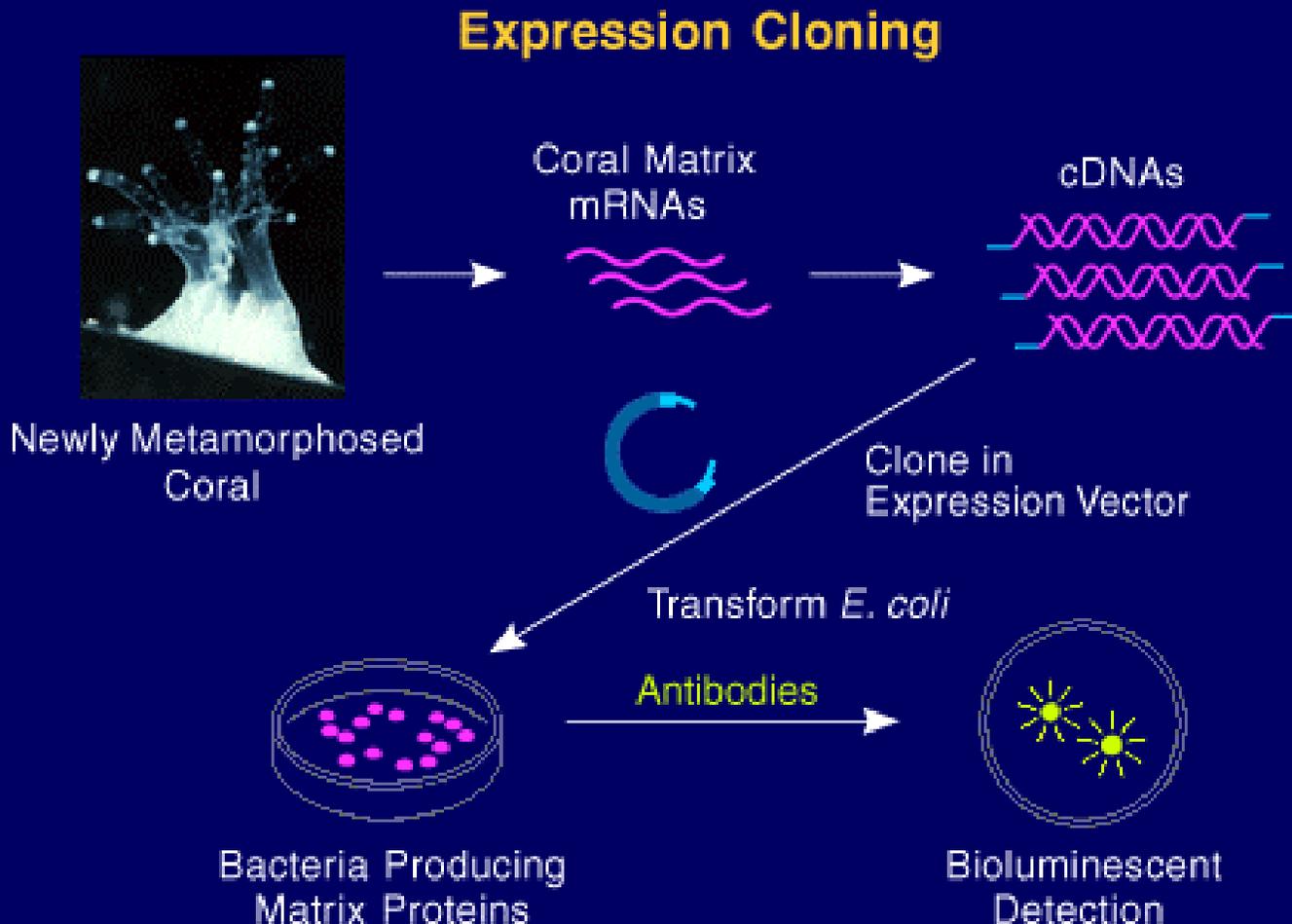


Phage bound nanostructure
Flynn and Belcher 2000

Define Foundry - Future

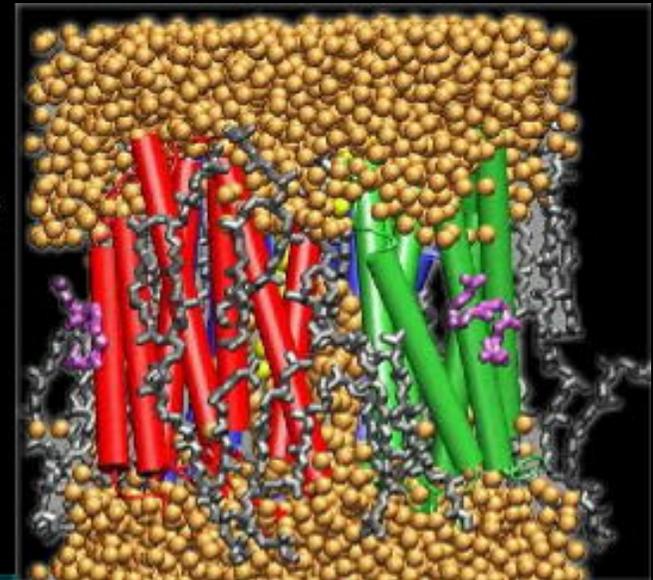
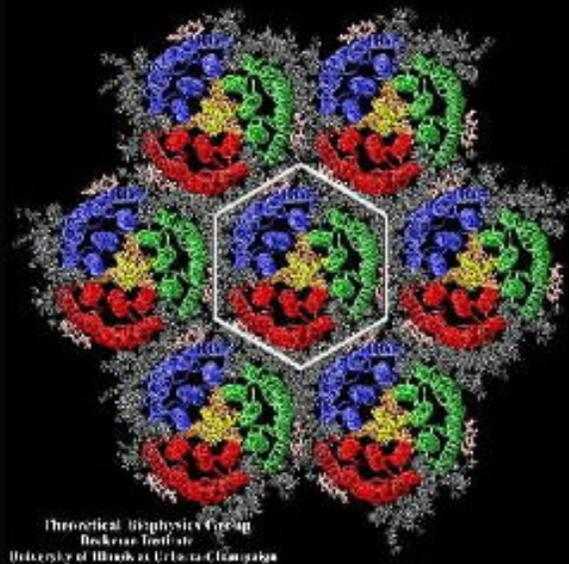
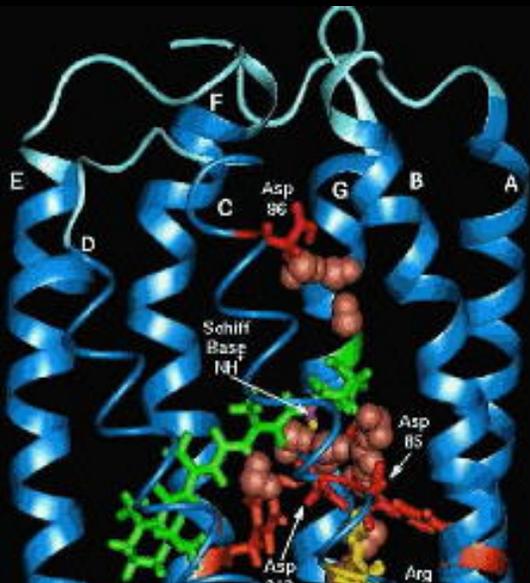


Define Foundry - Future



Nanobiology meets Nanophotonics

- Rhodopsins, other bio-organic materials
- Nano patterned environments to enable “optical fabrics”
- Engineered bandgap, electro-phonic transition properties



Holographic Storage and Computing

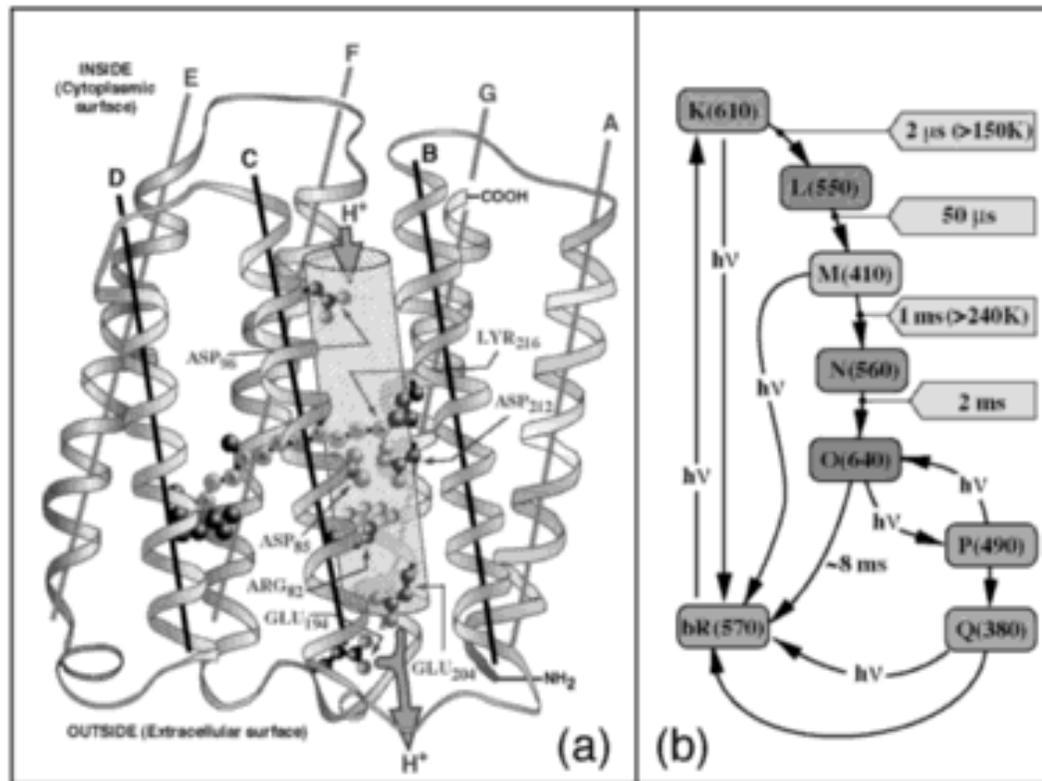
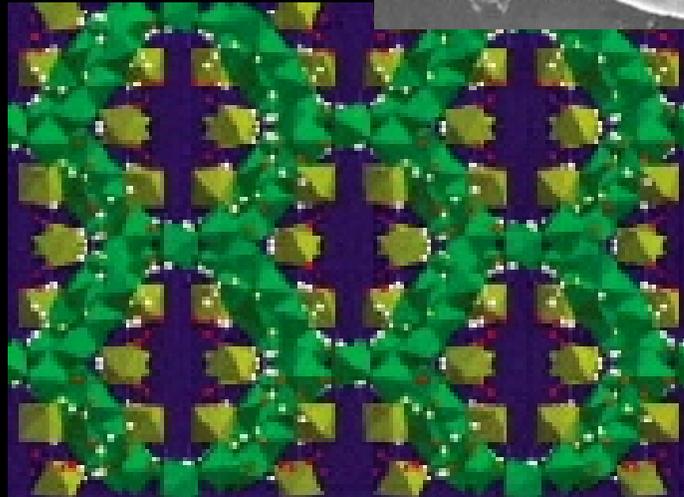
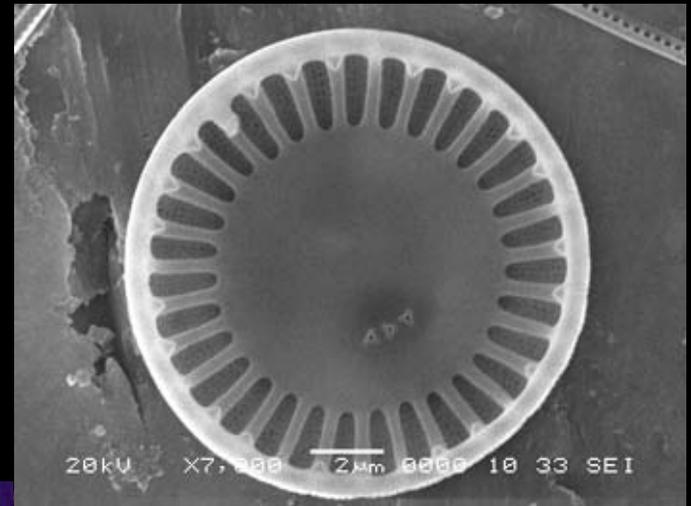


FIGURE 4-1 Simplified protein structures. 4-1a Structure and key intermediates in primary and branched photocycles. 4-1b Structure and key intermediates of bacteriorhodopsin. Note: Maximum wavelengths in parentheses are in nanometers (nm). Lifetimes and temperatures apply to the wild-type proteins only and are approximate.

Source: Reprinted with permission from Birge et al., 1999. Copyright 1999, American Chemical Society.

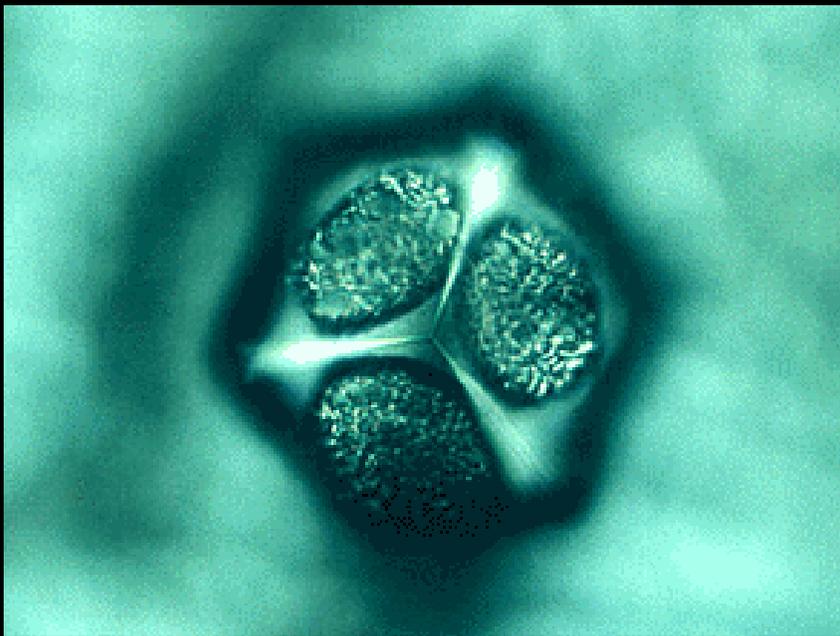
Value Proposition is in Synergistic Opportunity NanoBiological Synthesis

- High energy vs. Low energy synthesis

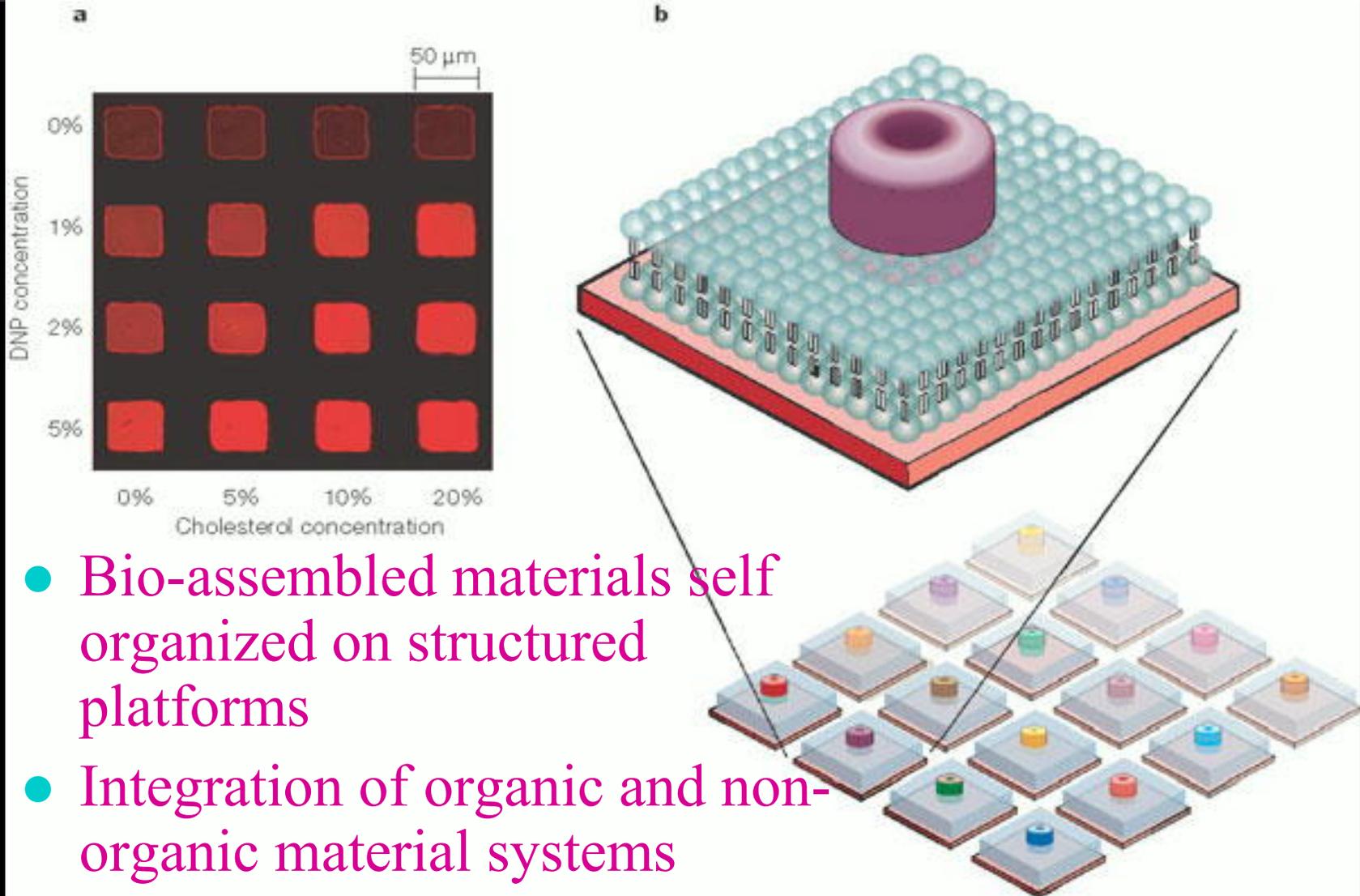


Nanostructured BioMaterials with Special Properties

- Crystallized proteins
- Structural proteomic systems

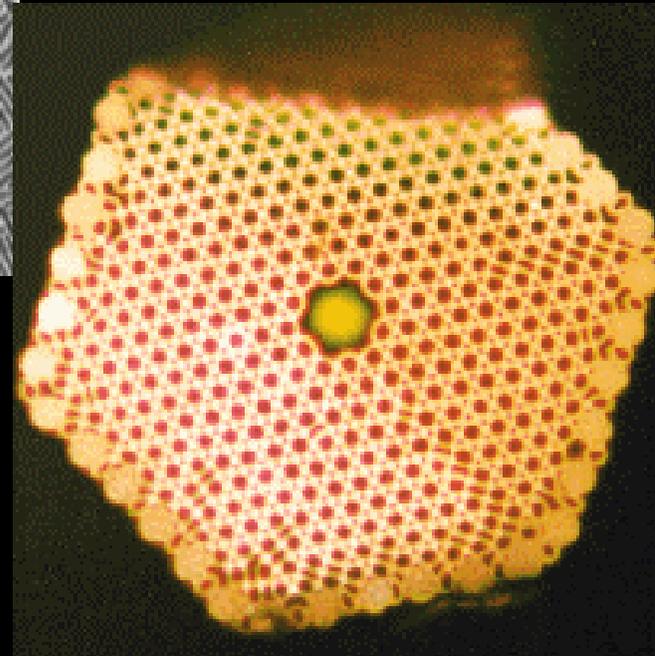
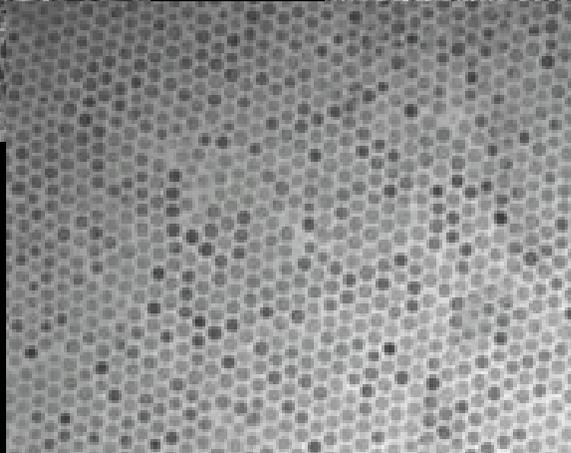
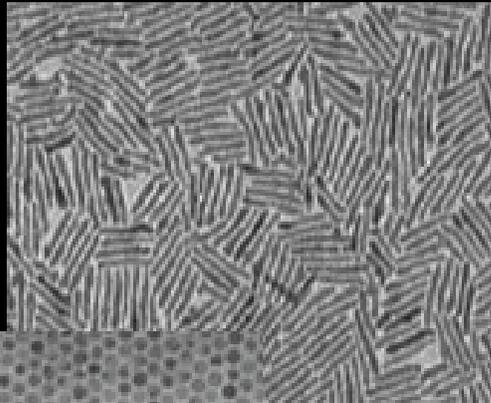
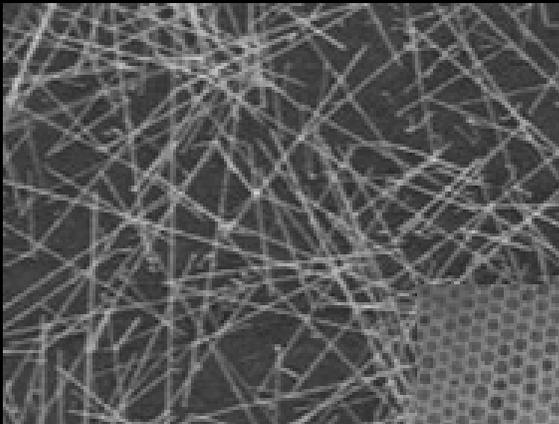


Integrated Biofoundry Processes



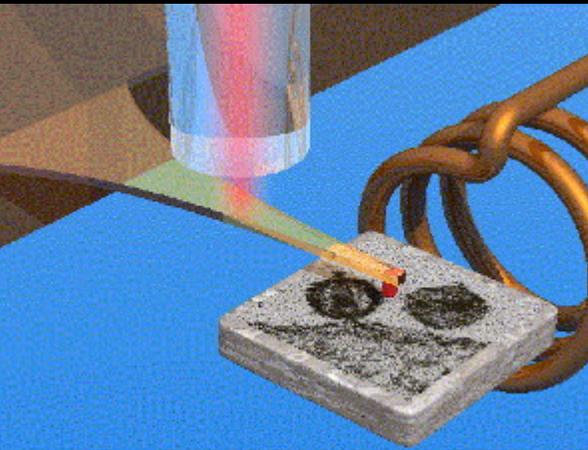
Nanostructured Materials

- Foundry processes / fabrication techniques enabling mass production of nanostructural components
- Broad range of functionality

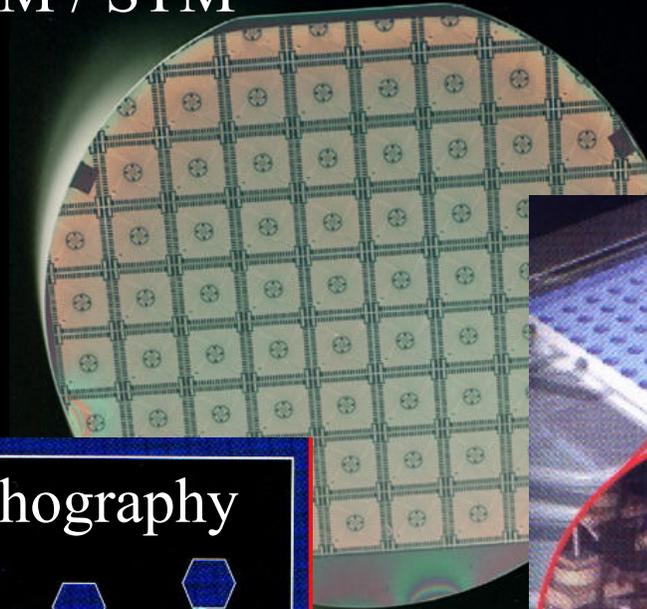


Define "Tools"

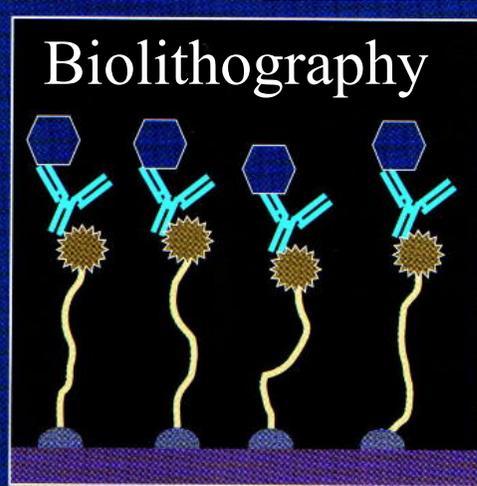
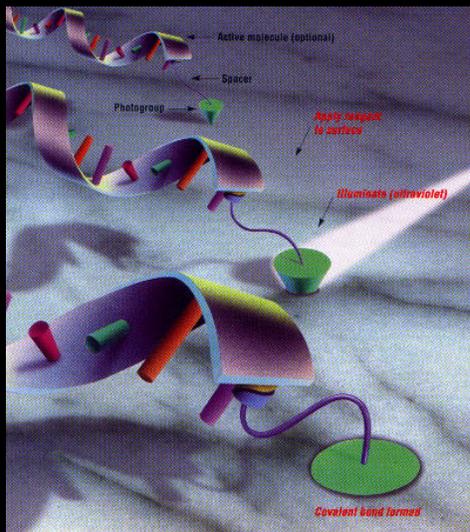
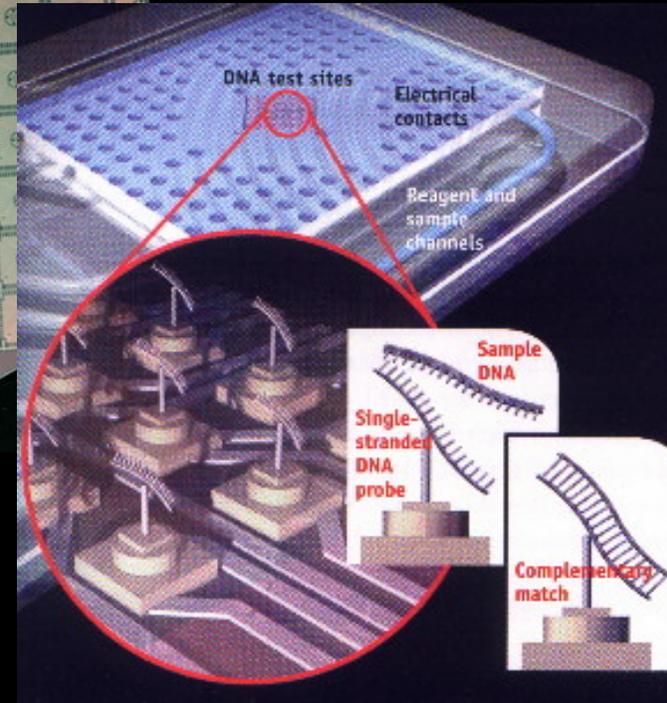
- Goal of the tool is to manipulate molecules



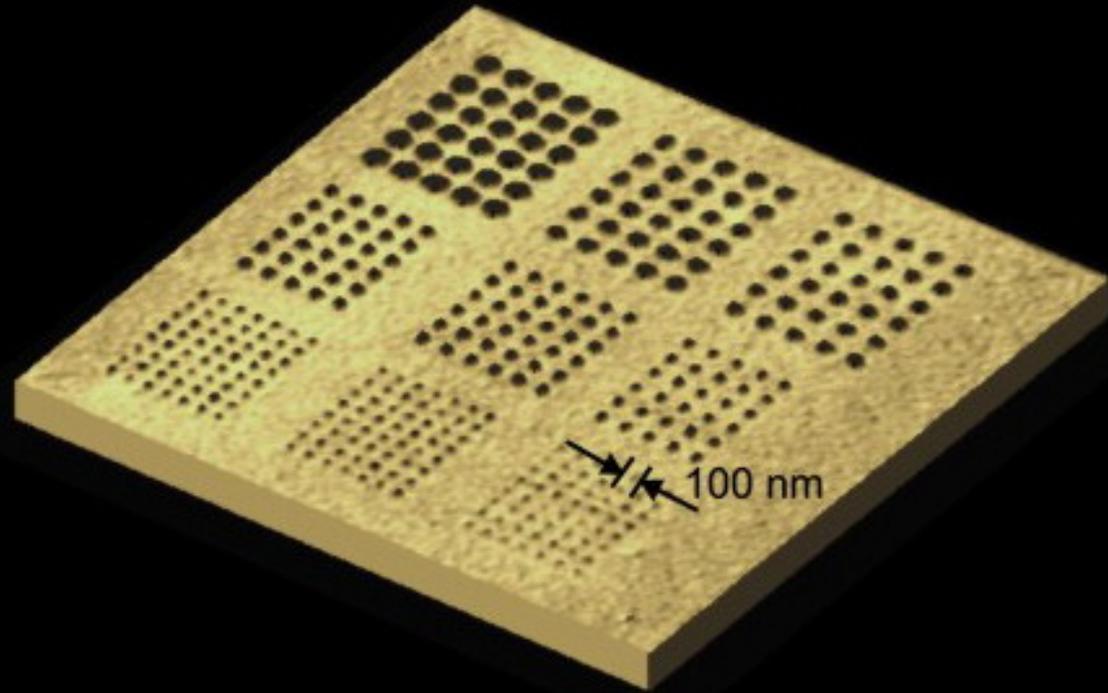
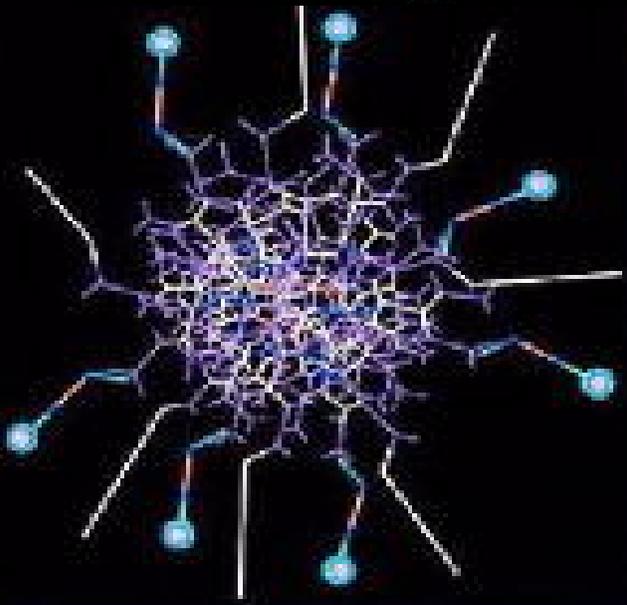
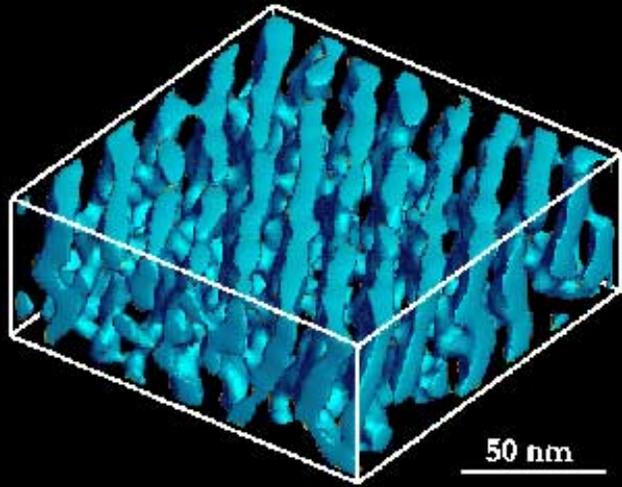
AFM / STM



Biological FPGA



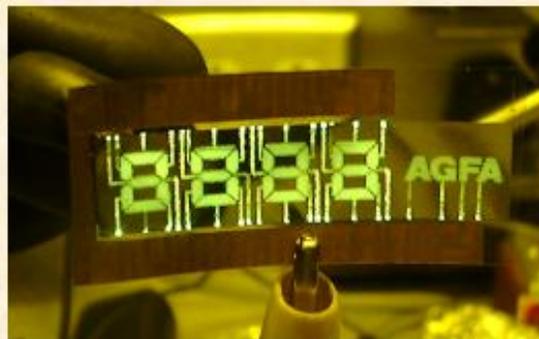
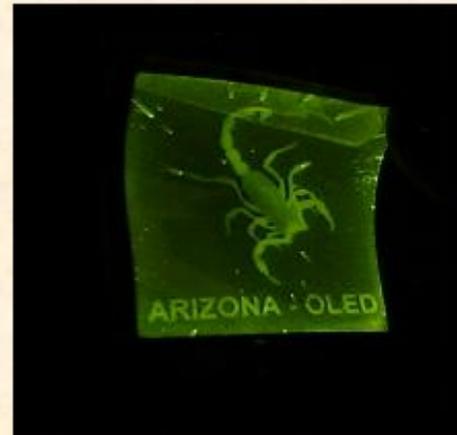
Diversity of Tools – Molecular Integration



Diversity of Tools – Nanoprinting

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**Non-Contact Printing
(ink jet conductivity modification)**

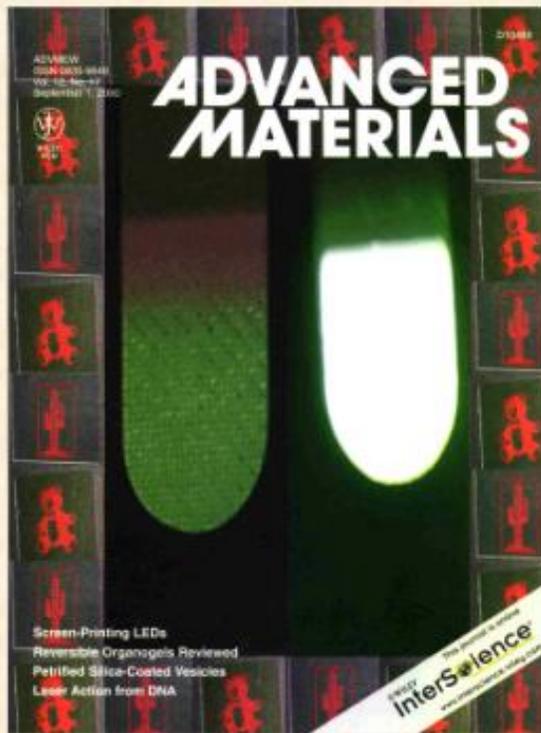


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NanoElectronic, Photovoltaic Circuitry Printed on Paper, Cloth, Plastics

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Screen Printing for OLEDs and Flexible Solar Cells



Sep 2000



Wall-to-wall power

Solar cells printed like wallpaper.
Nature, 6 November 2001

On a roll: solar panels could soon be as
cheap and easy to print as wallpaper.

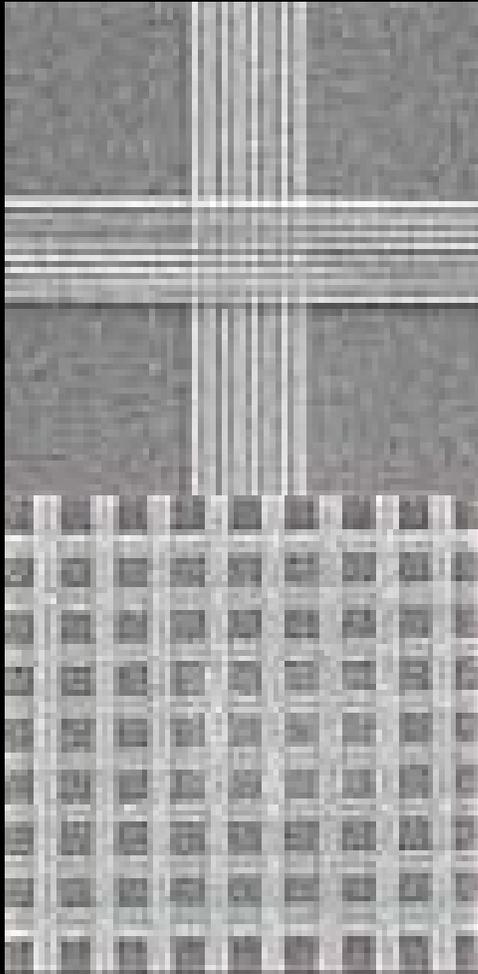
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S. E. Shaheen, R. Radspinner, N. Peyghambarian, and G. E. Jabbour, "Fabrication of bulk heterojunction plastic solar cells by screen printing," *Appl. Phys. Lett.*, 79, 2996 (2001).

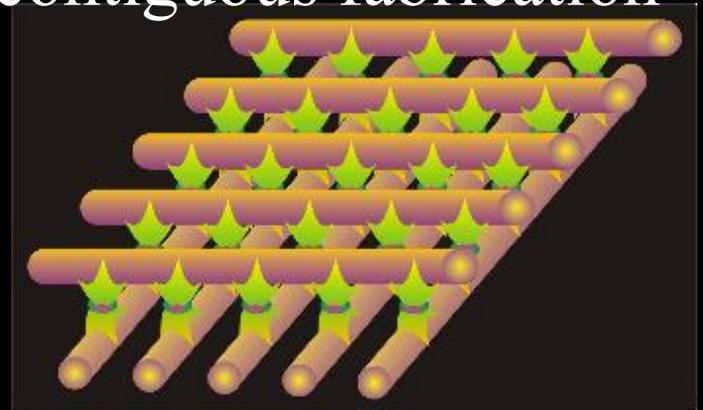
Nanoelectronics / Molectronics

It's not just about "little devices"

- Reconfigurable logic arrays, memory fabrics

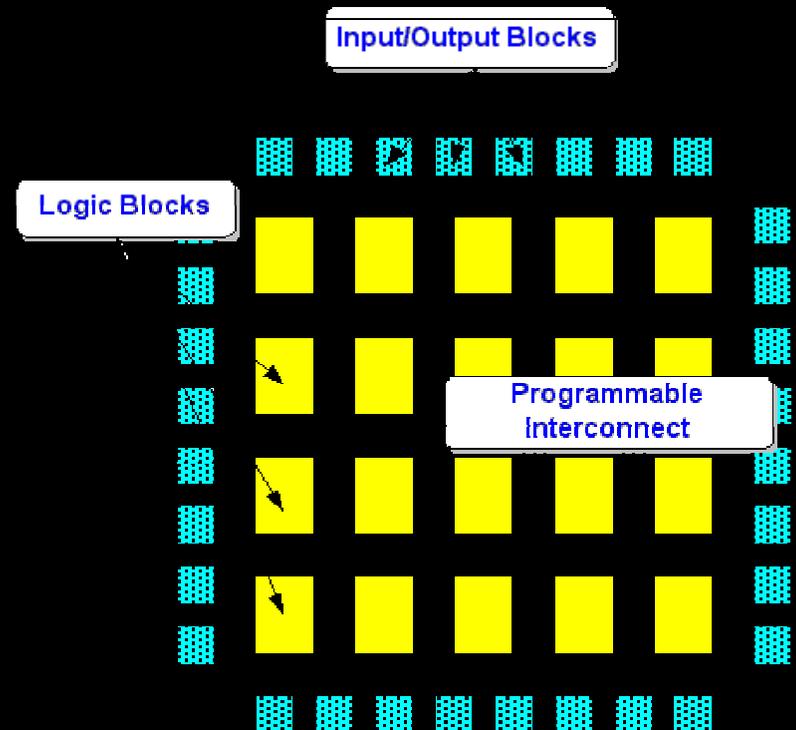
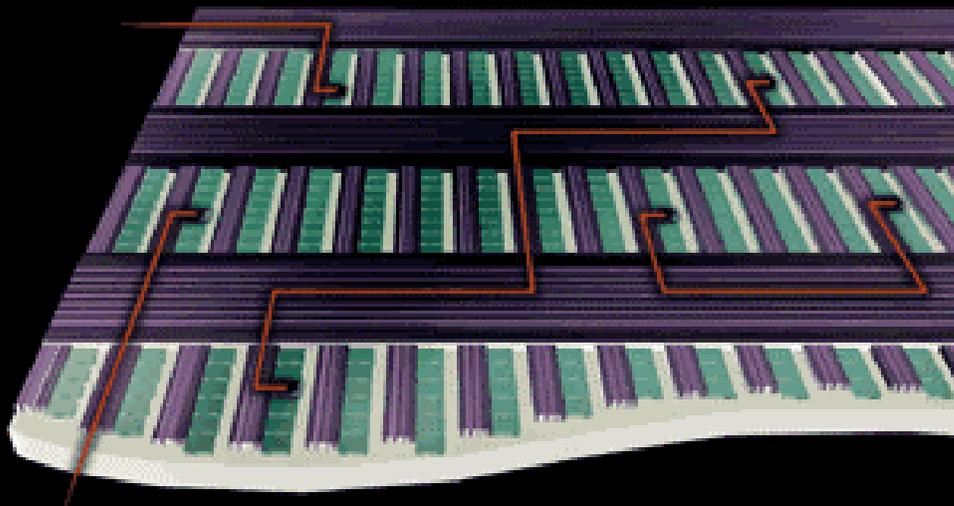


- FPGA Architecture is asynchronous (not confined by Finn's Law)
- Extremely fault tolerant
- Functional identity is in the software, not the hardware
- Well suited for contiguous fabrication processes



Reconfigurable Computing Architectures – Gateway to Unique Computational Resources

- Extreme Parallelism – speed not the real issue
- Enables evolutionary and biological metaphors in computing
- Extreme process morphology



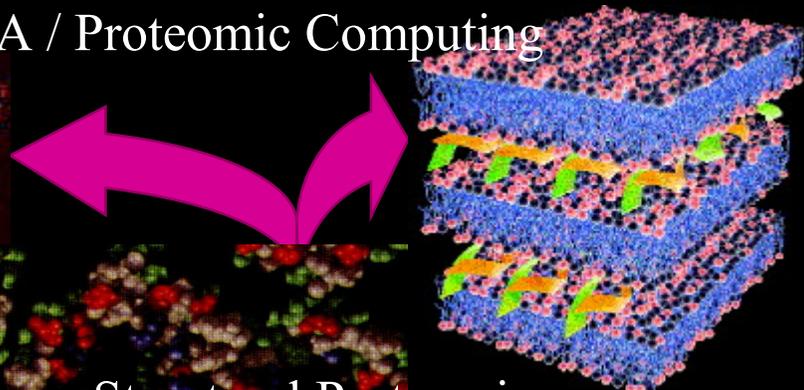
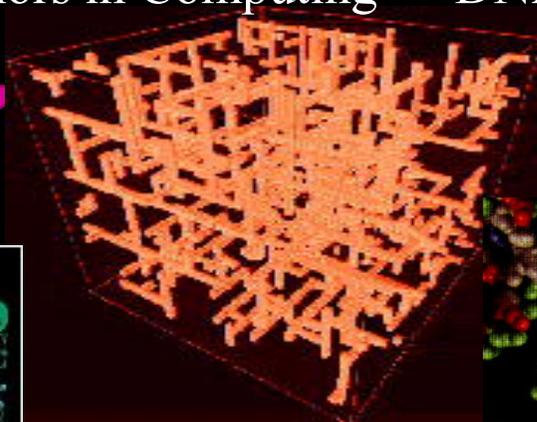
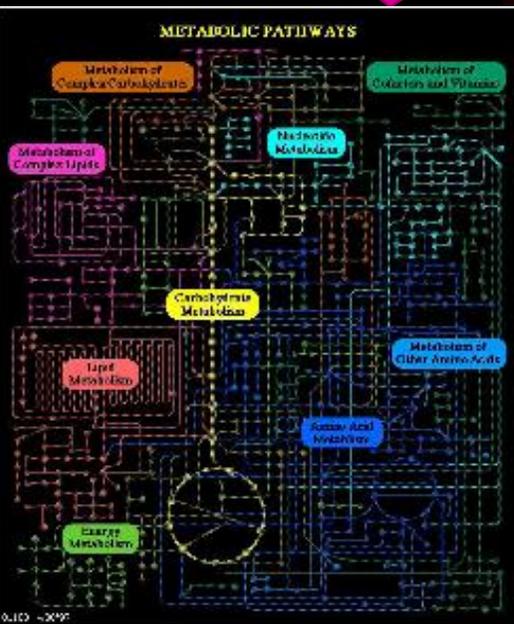
Infotech / Biotech / Nanotech Development Stream Example

Biological Metaphors in Computing

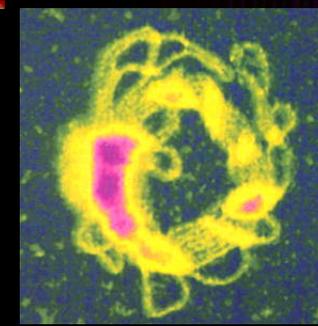
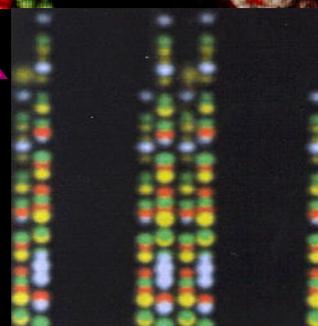
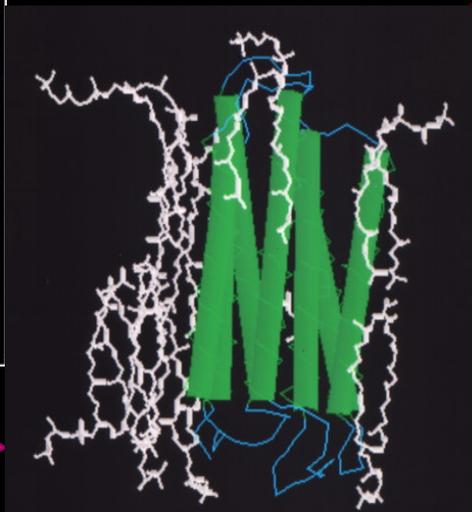
DNA / Proteomic Computing

Bioinformatics

In Silico Biology



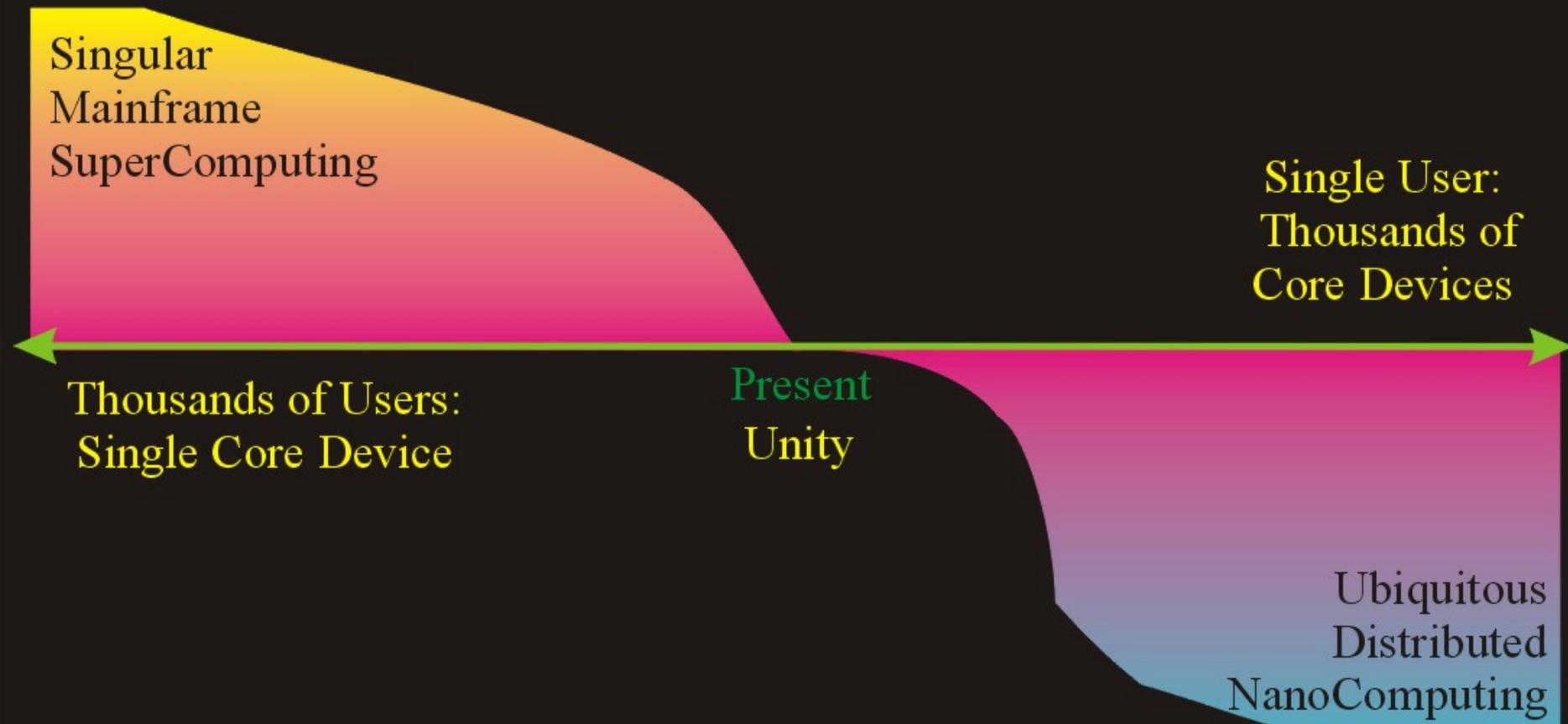
Structural Proteomics



Genetic / BioMed Proteomics

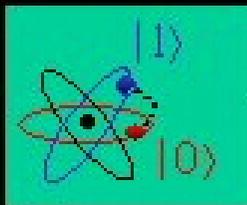
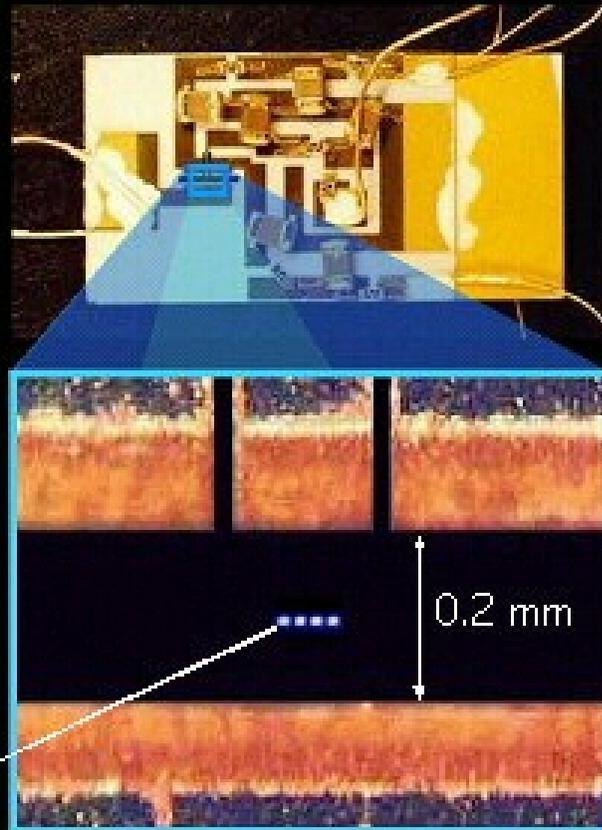
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The Ubiquitous NanoComputing Paradigm – Interconnect Saturation



On the horizon – Quantum Computing, Encryption

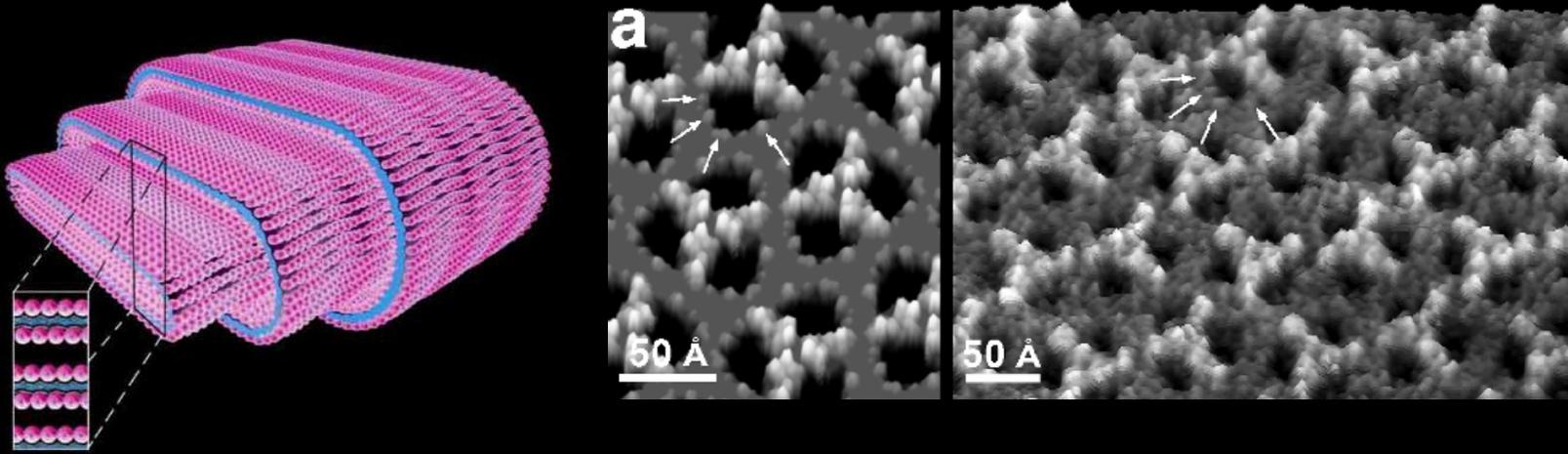
- Quantum devices, spintronics, photonics



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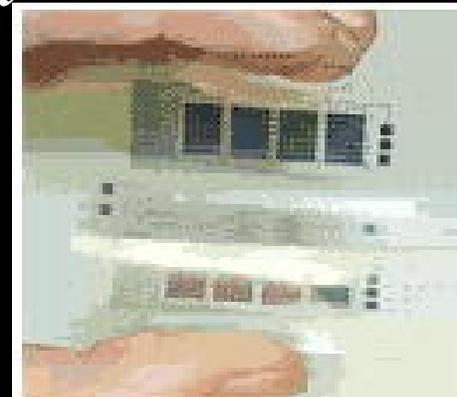
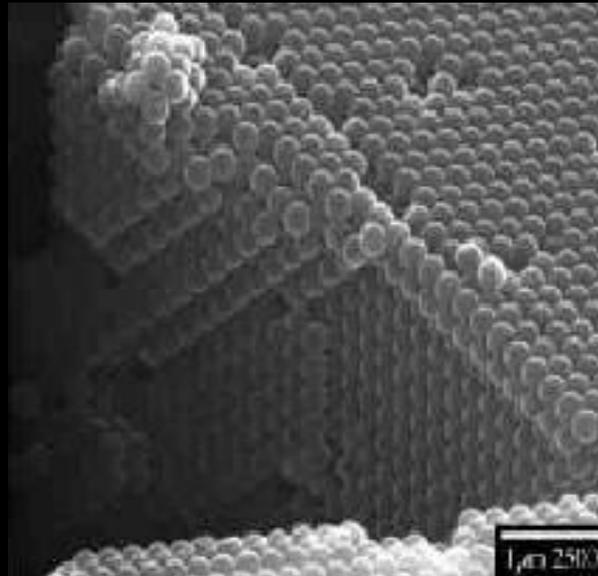
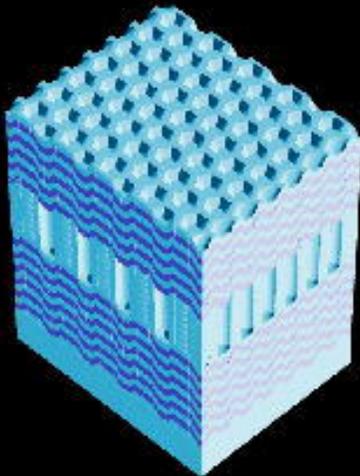
Over 500 companies worldwide engaged in nanotechnology related development and business

- <http://www.nanotechweb.org>
- <http://www.nanobusiness.org/>
- <http://www.nanoinvestornews.com/>
- <http://www.nanotechnews.com/nano>
- <http://nanotech-now.com/business.htm>



The Big Picture – *Think Different*

- It's not just about “little things” . . . it's about *processes*
- Synergistically interrelated technologies and fabrication processes enabling a new type of industrial infrastructure.
- Nano-industrial infrastructure development represents a gateway to products, processes, and applications that are *not economically feasible or technically possible via any other manufacturing means.*



Flexible PET substrate
using single crystal silicon
NanoBlocks and sputtered
aluminum interconnects